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Inverse Gaussian process models for degradation analysis: A Bayesian perspective



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ABSTRACT

This paper conducts a Bayesian analysis of inverse Gaussian process models for degradation modeling and inference. Novel features of the Bayesian analysis are the natural manners for incorporating subjective information, pooling of random effects information among product population, and a straightforward way of coping with evolving data sets for on-line prediction. A general Bayesian framework is proposed for degradation analysis with inverse Gaussian process models. A simple inverse Gaussian process model and three inverse Gaussian process models with random effects are investigated using Bayesian method. In addition, a comprehensive sensitivity analysis of prior distributions and sample sizes is carried out through simulation. Finally, a classic example is presented to demonstrate the applicability of the Bayesian method for degradation analysis with the inverse Gaussian process models.

1. Introduction

Modern products evolve from generation to generation. It naturally gives rise to the continuing cutting down of time-to-market and the ever-increasing pace of new products appearing on the market. Meanwhile, product reliability has become an indispensable aspect of customer expectation. Increased reliability expectation with lower cost has become a critical issue for companies to deliver competitive products. Methods such as condition monitoring and degradation analysis are developed for reliability analysis of modern products. Degradation analysis is demonstrated as a significant toolkit, especially for the ones that are subjected to limited test time and sample size [1]. A comprehensive guide to degradation analysis is previously introduced by Meeker and Escobar [2]. Followed by a great amount of published papers, degradation related methods are introduced for various fields of reliability, which include reliability tests [3–5], reliability analysis [6-9], and fault prognostics [10-13]. Degradation modeling and parameter estimation are two indispensable aspects for the implementation of degradation analysis. A suitable degradation model is the key point for degradation characterization and reliability representation of a product. Meanwhile, a flexible estimation method is the key point for reliability assessment and degradation inference of a product. A high-precision reliability analysis of modern products consequently relies heavily on these two critical aspects of degradation analysis.

Considering the research on degradation modeling, the stochastic process based models are generally used [7,9]. Two most common classes of stochastic process are the gamma and the Wiener processes. These two classes have been well studied in the literature. The gamma process and its extensions in degradation modeling have been investigated in the works [14-16]. The applications of the Wiener process and its extensions in degradation modeling have also been investigated in the works [17,18]. Recently, the inverse Gaussian (IG) process has been reported as an attractive and flexible model for degradation modeling by Wang and Xu [19]. It has been demonstrated by them that the IG process model is more suitable than the Wiener and the gamma processes models for degradation modeling in some applications. Oin et al. [20] has also demonstrated the flexibility of IG process for degradation modeling through the application to the reliability analysis of energy pipelines. These two works were based on a simple IG process model. Ye and Chen [21] investigated the physical interpretation of IG process for degradation modeling and further introduced three IG process models with random effects by extending the simple IG model. An inverse normal-gamma mixture of an IG process model was also proposed by Peng [22]. These models were useful for the situations that random effects were associated with the degradation mean and variance of products. However, considering the situations that the random effects affect solely on the degradation mean, these models were limited due to the correlation between degradation mean and variance through random effects parameter. A classic example is the degradation data of

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$R_S(t|Y_S)$ inference of reliability for a product with a simple IG Nomenclature process model $f_{S,m+1}(y|Y_S)$ prediction of degradation at t_{m+1} for a product IG inverse Gaussian with a simple IG process model **MLE** maximum likelihood estimation degradation process with a RD model $Y_{RD}(t)$ FM expectation maximization $f_{RD}(y|\omega,\kappa,\Lambda(t),\lambda)$ PDF of a RD model PDF probability density function $R_{RD}(t|\omega,\kappa,\Lambda(t),\lambda)$ reliability function of a product with a **CDF** cumulative distribution function RD model **MCMC** Markov chain Monte Carlo method Y_{RD} degradation data with a RD model random drift IG process RD set of random parameters RV/ random volatility IG process $l_{RD}(Y_{RD,i},\mu_i|\omega,\kappa,\theta_{\Lambda},\lambda)$ likelihood contribution of the *i*th degra-**RDV** random drift-volatility IG process dation path $Y_{RD,i}$ with a RD model parameters of an IG process model A $L_{RD}(Y_{RD}, \mu | \omega, \kappa, \theta_{\Lambda}, \lambda)$ likelihood function of Y_{RD} and random $\mathbf{\theta}^F$ parameters without random effects (fixed parameters) $\mathbf{\theta}^R$ parameters with random effects (random parameters) parameters with a RD model θ^H $p(\omega, \kappa, \theta_{\Lambda}, \lambda, \mu | Y_{RD})$ posterior distribution of model parameters hyper-parameters of probability distributions for the for a RD model random parameters $R_{RD}(t|Y_{RD})$ inference of reliability for the product population prior distribution $\pi(\boldsymbol{\theta})$ with a RD model degradation data of the *i*th product with i = 1, ..., n θ_i^k $f_{RDi,m+1}(y|Y_{RD})$ prediction of degradation at $t_{i,m+1}$ for the *i*th random parameters of the *i*th degradation process product with a RD model with i = 1, ..., n $\pi(\mathbf{\theta}_{i}^{R}|\mathbf{\theta}^{H})$ degradation process with a RV model prior distribution of random parameters θ_i^R with $Y_{RV}(t)$ gamma function $\Gamma(\bullet)$ hyper-parameters θ^H $f_{RV}(y|\mu,\Lambda(t),\delta,\gamma)$ PDF of a RV model Δy_{ii} degradation increment $R_{RV}(t|\mu,\Lambda(t),\delta,\gamma)$ reliability function of a product with a $L(Y|\theta)$ likelihood function RV model $f(\Delta y_{ii}|\theta^F)$ PDF of degradation increment under an IG process Y_{RV} degradation data with a RV model model without random effects $f(\Delta y_{ii}|\boldsymbol{\theta}^F,\boldsymbol{\theta}_i^R)$ PDF of degradation increment under an IG process λ set of random parameters $L_{RV}(Y_{RV}, \lambda | \mu, \theta_{\Lambda}, \delta, \gamma)$ likelihood function of Y_{RV} and random model with random effects parameters with a RV model $p(\theta^F, \theta^R, \theta^H | Y)$ posterior distribution $p(\mu, \theta_{\Lambda}, \delta, \gamma, \lambda | Y_{RV})$ posterior distribution of model parameters degradation process with a simple IG process model $Y_S(t)$ for a RV model monotone increasing function in an IG process model $\Lambda(t)$ $R_{RV}(t|Y_{RV})$ inference of reliability for the product population parameters of function $\Lambda(t)$ θ_{Λ} CDF of a standard normal distribution with a RV model $\Phi(\cdot)$ $f_{RVi,m+1}(y|Y_{RV})$ prediction of degradation at $t_{i,m+1}$ for the *i*th PDF of a standard normal distribution $\phi(\cdot)$ product with a RV model $Pr(\cdot)$ probability of an event degradation process with a RDV model f(y|a,b) PDF of an IG distribution $f_{RDV}(y|\omega,\kappa,\Lambda(t),\lambda)$ PDF of a RDV model F(y|a,b) CDF of an IG distribution $R_{RDV}(t|\omega,\kappa,\Lambda(t),\lambda)$ reliability function of a product with a $IG(\mu\Delta\Lambda,\lambda\Delta\Lambda^2)$ IG process with function $\Lambda(t)$ and parameter μ RDV model degradation data with a RDV model Y_{RDV} $f_s(y|\mu\Lambda(t),\lambda\Lambda^2(t))$ PDF of a simple IG process model $L_{RDV}(Y_{RDV}, \mu | \omega, \kappa, \theta_{\Lambda}, \lambda)$ likelihood function of Y_{RDV} and random $R_{\rm S}(t|\mu\Lambda(t),\lambda\Lambda^2(t))$ reliability function of a product with a simple parameters with a RDV model IG process model $p(\omega, \kappa, \theta_{\Lambda}, \lambda, \mu | Y_{RDV})$ posterior distribution of model parameters $TN(\omega, \kappa^{-2})$ truncated normal distribution with mean ω and for a RDV model variance κ^{-2} degradation data with subscript A representing a Y_A Uniform(a, b) uniform distribution with boundary [a, b]specific IG process model Gamma(δ, γ) gamma distribution with shape parameter δ and $F_A(y|\theta_A)$ CDF of an IG process model rate parameter γ Bayesian χ^2 test statistic Bayesian χ^2 test probability $S(\tilde{\theta}_A)$ degradation data with a simple IG process model $L_S(Y_S|\mu,\lambda,\theta_\Lambda)$ likelihood function of Y_S with a simple IG B_p

the GaAs Laser investigated by Wang and Xu [19] and Ye and Chen [21]. Unit-specific heterogeneity of degradation rate among product population is significant, yet the variance of degradation increments within a specific unit is small. A degradation model with random effects affect solely on the degradation mean is needed for the degradation modeling of this GaAs Laser degradation data. Accordingly, the IG process for degradation modeling still deserves further investigation to make it more versatile for various situations of degradation data.

 $p(\mu, \lambda, \theta_{\Lambda}|Y_S)$ posterior distribution of model parameters for a

process model

simple IG process model

Considering the research on parameter estimation, the maximum likelihood estimation (MLE) is often the tool of choice to implement parameter estimation for the IG process models. Wang and Xu [19], Ye and Chen [21] and Peng [22] have introduced the MLE for the IG process model using expectation maximization (EM) and bootstrap methods. Nowadays, two typical situations are generally encountered in degradation analysis of modern product, i.e. (1) the degradation analysis with sparse/fragmented degradation observations, and (2) the degradation analysis with

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