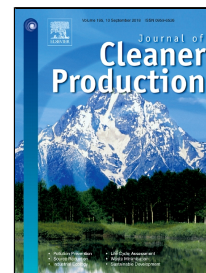


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Modeling, analysis, and improvement of integrated productivity and energy consumption in a serial manufacturing system



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