Accepted Manuscript

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PII: S0959-6526(18)32015-8

DOI: 10.1016/j.jclepro.2018.07.048

Reference: JCLP 13502

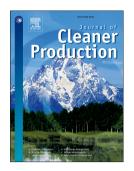
To appear in: Journal of Cleaner Production

Received Date: 9 February 2018

Revised Date: 4 July 2018 Accepted Date: 5 July 2018

Please cite this article as: Erdil NO, Aktas CB, Arani OM, Embedding sustainability in lean six sigma efforts, *Journal of Cleaner Production* (2018), doi: 10.1016/j.jclepro.2018.07.048.

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ACCEPTED MANUSCRIPT

Embedding Sustainability in Lean Six Sigma Efforts

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