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Analysis and optimization of process energy consumption and environmental impact in electrical discharge machining of titanium superalloys

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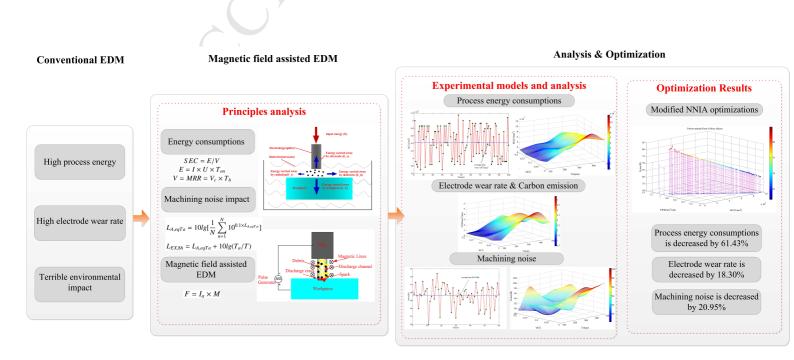
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