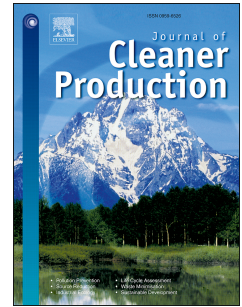


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Sustainable tire closed-loop supply chain network design: Hybrid metaheuristic algorithms for large-scale networks

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