

Accepted Manuscript

Energetic and economic analysis of ethanol, xylitol and lignin production using oil palm empty fruit bunches from a Brazilian factory

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PII: S0959-6526(18)31535-X

DOI: [10.1016/j.jclepro.2018.05.189](https://doi.org/10.1016/j.jclepro.2018.05.189)

Reference: JCLP 13046

To appear in: *Journal of Cleaner Production*

Received Date: 14 November 2017

Revised Date: 19 April 2018

Accepted Date: 22 May 2018

Please cite this article as: Coral Medina JD, Woiciechowski AL, Filho AZ, Brar SK, Magalhães Júnior AI, Soccol CR, Energetic and economic analysis of ethanol, xylitol and lignin production using oil palm empty fruit bunches from a Brazilian factory, *Journal of Cleaner Production* (2018), doi: 10.1016/j.jclepro.2018.05.189.

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