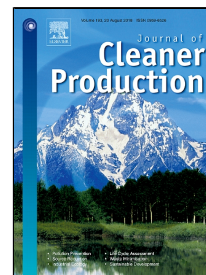


# Accepted Manuscript

Amount of words: 7509. Cleaner coloration of cotton fabric with reactive dyes using a pad-batch-steam dyeing process



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PII: S0959-6526(18)31730-X  
DOI: 10.1016/j.jclepro.2018.06.080  
Reference: JCLP 13226  
To appear in: *Journal of Cleaner Production*  
Received Date: 29 January 2018  
Accepted Date: 08 June 2018

Please cite this article as: Dawu Shu, Kuanjun Fang, Xiuming Liu, Yuqing Cai, Xinqing Zhang, Jianfei Zhang, Amount of words: 7509. Cleaner coloration of cotton fabric with reactive dyes using a pad-batch-steam dyeing process, *Journal of Cleaner Production* (2018), doi: 10.1016/j.jclepro.2018.06.080

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2 **Cleaner coloration of cotton fabric with reactive dyes using a pad-**  
3 **batch-steam dyeing process**

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