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Sustainable inventory management with deteriorating and imperfect

quality items considering carbon emission

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Abstract: Sustainable inventory management seeks to reduce the environmental and social

impacts of an industry without affecting its profitability. This study presents an integrated

single-vendor single-buyer inventory model for deteriorating items with the imperfect quality

considering carbon emission. Carbon emission is the result of transporting, warehousing, and

keeping the deteriorating items. Transportation emission depends on the vehicle's fuel

consumption, the fuel emission, and the distance traveled. Warehouse emission depends on

the total inventory and the warehouse energy consumption per unit item. The emission due to

deteriorating item is related to its disposal. The purpose of this model is to provide policy-

makers insights to collectively decide on the frequency and quantity of product delivery as

well as the inventory level to minimize both the total inventory and carbon emission costs.

This paper proposes a solution procedure and provides a numerical example to illustrate the

theory. The findings suggested that the integrated model is superior both in term of the cost

and the carbon emission reductions. Sensitivity analysis is given to illustrate the validity of

the model.

Keywords: inventory, deteriorating items, imperfect quality, sustainability, carbon emission

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