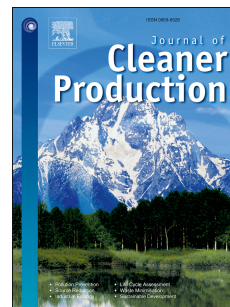


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Process simulation based life cycle assessment for bioethanol production from cassava, cane molasses, and rice straw

Mahinsasa Rathnayake, Thanapat Chaireongsirikul, Apichit Svangariyaskul, Luckhana Lawtrakul, Pisanu Toochinda



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6 Mahinsasa Rathnayake, Thanapat Chaireongsirikul, Apichit Svangariyaskul,

7 Luckhana Lawtrakul, Pisanu Toochinda\*

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9 School of Bio-Chemical Engineering Technology, Sirindhorn International Institute of  
10 Technology, Thammasat University, Pathumthani, 12121, Thailand.

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17 \*Corresponding author.

18 Tel: +66-2-986-9009 ext. 2309

Fax: +66-2-986-9112

19 E-mail: [pisanu@siit.tu.ac.th](mailto:pisanu@siit.tu.ac.th)

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