## Accepted Manuscript

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PII:	S0959-6526(18)30854-0
DOI:	10.1016/j.jclepro.2018.03.183
Reference:	JCLP 12441
To appear in:	Journal of Cleaner Production
Received Date:	12 July 2017
Revised Date:	02 October 2017
Accepted Date:	19 March 2018

Please cite this article as: Weihong Xuan, Xudong Chen, Guo Yang, Feng Dai, Yuzhi Chen, Impact behavior and microstructure of cement mortar incorporating waste carpet fibers after exposure to high temperatures, *Journal of Cleaner Production* (2018), doi: 10.1016/j.jclepro.2018.03.183

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## Impact behavior and microstructure of cement mortar incorporating waste carpet fibers after exposure to high temperatures

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## 5 Abstract

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Adding waste carpet fibers to cement mortar as a cleaner production can improve the 6 7 property of mortar. This study investigated the influence of different parts of industrial carpet 8 waste on impact behavior and microstructure of mortar at elevated temperatures. Mortar 9 containing normal polypropylene fibers, face fibers, backing fibers and hybrid fibers (face fibers 10 and backing fibers) respectively as well as ordinary mortar were prepared and exposed to 20, 300 11 and 500 °C. The dynamic splitting tensile strength of these specimens was then measured at air 12 pressures of 0.15, 0.2 and 0.25 MPa. In order to obtain the pore distribution and microstructure 13 image, mercury intrusion porosimetry (MIP) and scanning electronic microscopy (SEM) were used. Finally, the fractal analysis was employed to further evaluate the impact of waste carpet 14 15 fibers on microstructure of mortar. Results of this paper indicated that the incorporation of carpet 16 face fibers is more feasible to improve impact behavior of mortar at elevated temperatures compared with adding ordinary polypropylene fibers. Moreover, the higher impact air pressure, or 17 the higher temperatures, the more significantly reinforcing effects of face fibers is. Backing fibers 18 19 and hybrid fibers have a negative role on the impact resistance whether heating or not. Pore 20 distribution and microstructure of mortar incorporating face carpet fibers are better than other 21 mortar, which is in agreement with the change of residual strength. Therefore, the addition of 22 carpet face fibers to mortar does not only reduce environment pollution but also enhance the 23 impact behavior of mortar after exposure to high temperatures.

24 Key words: Fibers cement mortar; Waste carpet fibers; High temperatures; Impact behavior;

25 Microstructure

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