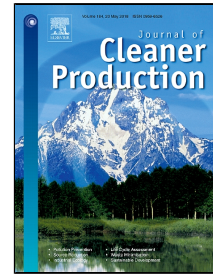


# Accepted Manuscript

An Approach to Cleaner Production for Machining Hardened Steel Using Different Cooling-Lubrication Conditions



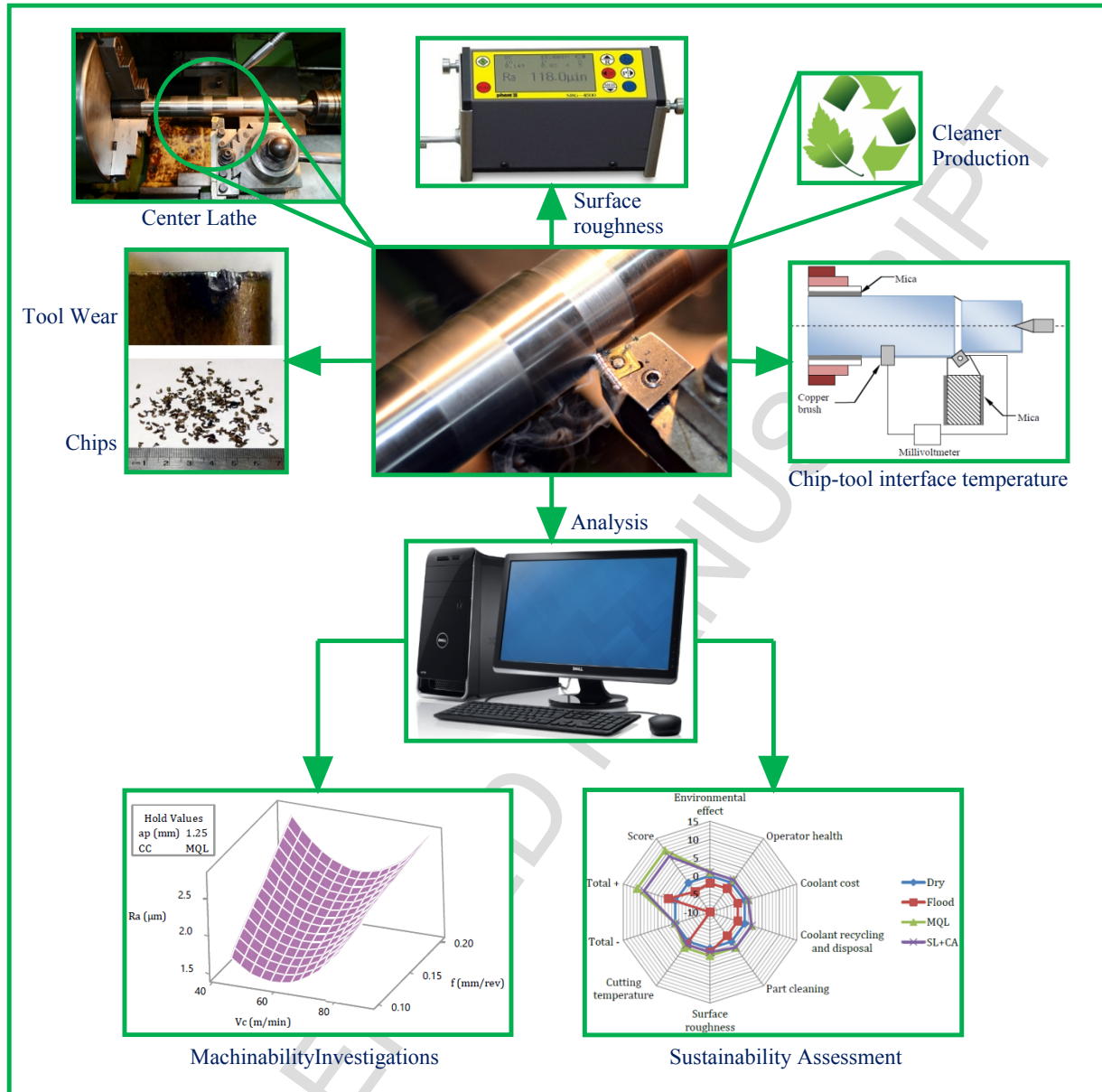
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## Graphical Abstract



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