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Life cycle assessment and economic analysis of methanol production from coke oven gas compared with coal and natural gas routes

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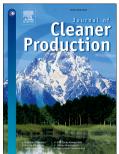
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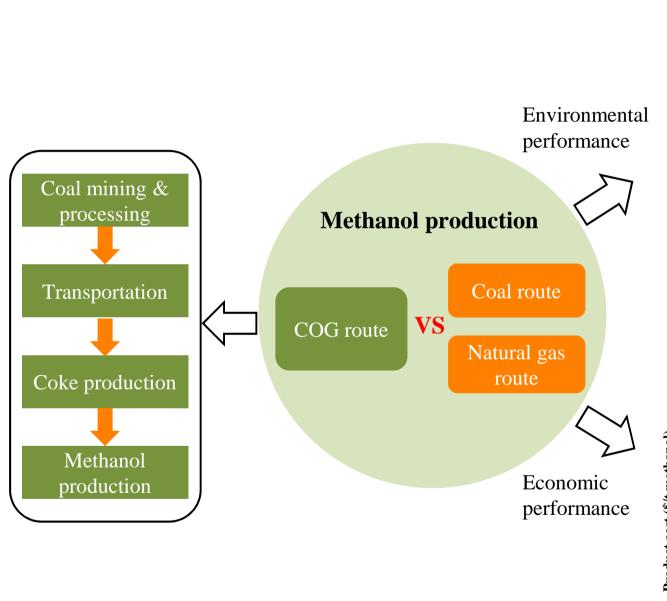
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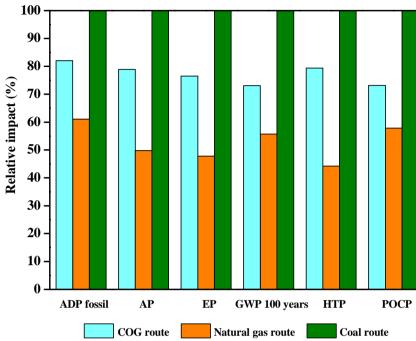
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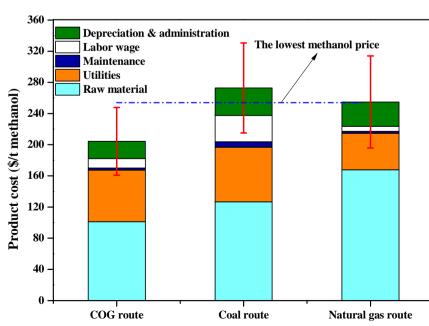
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