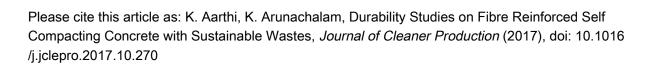
Accepted Manuscript

Durability Studies on Fibre Reinforced Self Compacting Concrete with Sustainable Wastes

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PII:	S0959-6526(17)32574-X
DOI:	10.1016/j.jclepro.2017.10.270
Reference:	JCLP 11062
To appear in:	Journal of Cleaner Production
Received Date:	23 July 2017
Revised Date:	21 October 2017
Accepted Date:	24 October 2017



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1	Word count : 4961	
2	Durability Studies on Fibre Reinforced Self Compacting	
3	Concrete with Sustainable Wastes	
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12	Abstract. The sustainable development in construction can be achieved by using industrial waste	
13	products in concrete. This work aims at developing a new composite by incorporating Granite Sawing	
14	Waste (GSW) in Poly Propylene fibre (PP) reinforced self compacting concrete along with Fly	
15	Ash(FA). Shrinkage studies and durability studies like water absorption, porosity, acid resistance,	
16	sulphate resistance and chloride penetration have been done. It is found that the shrinkage of Self	
17	Compacting Concrete (SCC) is considerably reduced by using GSW and PP fibre. Resistance against	
18	acid attack and chloride penetration are found to improve. Reduction in water absorption and porosity	
19	are found to be better than control concrete up to 10% of GSW and the sulphate resistance is improved.	
20	Keywords: Granite Sawing Waste, Poly propylene fibre, Shrinkage, Durability, SCC, SEM	
21		
22	Highlights	
23 24 25 26	 Shrinkage and Durability of Granite sawing waste concrete with fibres is studied Microstructure examination using SEM was conducted Shrinkage reduction properties are excellent Sulphate resistance and acid resistance are better than ordinary concrete 	
27	1.0 Introduction	
28	A huge amount of solid wastes are generated from granite and marble industries. These wastes	
29	cause potential problems to the environment. The amount of cement used in concrete production	

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