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Critical analysis and valorization potential of battery industry sludge: Speciation, risk assessment and metal recovery

Vihangraj V. Kulkarni, Animes Kumar Golder, Pranab Kumar Ghosh

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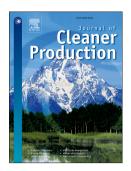
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Vihangraj V. Kulkarni¹, Animes Kumar Golder² and Pranab Kumar Ghosh^{*1}

¹Department of Civil Engineering, IIT Guwahati, Email: <u>k.vijaykumar@iitg.ernet.in</u>

¹Department of Civil Engineering, IIT Guwahati, Email: <u>pkghosh@iitg.ernet.in</u>

²Department of Chemical Engineering, IIT Guwahati, Email: <u>animes@iitg.ernet.in</u>

*Corresponding author Phone: +91-3612582269 Fax: +91-3612582440

Email: pkghosh@iitg.ernet.in

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