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Novel and green metallurgical technique of comprehensive utilization of refractory limonite ores

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## Title page (JCLP 10703) Title: 2 Novel and green metallurgical technique of comprehensive utilization of refractory limonite ores 3 4 5 **Authors:** Fangfang Wu 1,2, Zhanfang Cao 1,2, Shuai Wang 1,2\*, Hong Zhong 1,2\* 6 7 8 **Author addresses:** 9 <sup>1</sup> College of Chemistry and Chemical Engineering, Central South University, Changsha 410083, 10 China <sup>2</sup> Hunan Provincial Key Laboratory of Efficient and Clean Utilization of Manganese Resources, 11 12 Central South University, Changsha 410083, China 13 14 **Corresponding authors:** Shuai Wang, associate professor, Tel: +86-731-88879616, E-mail: wangshuai@csu.edu.cn; 15 Hong Zhong, professor, Tel: +86-731-88836236, E-mail: zhongh@csu.edu.cn 16 17

1

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