Accepted Manuscript

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PII: S0959-6526(16)30803-4

DOI: 10.1016/j.jclepro.2016.06.126

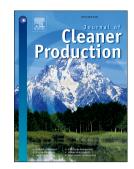
Reference: JCLP 7497

To appear in: Journal of Cleaner Production

Received Date: 12 May 2015
Revised Date: 20 June 2016
Accepted Date: 21 June 2016



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ACCEPTED MANUSCRIPT

Recycling of Dimensional Stone Waste in Concrete: A Review

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Abstract

Disposal of industrial waste is a worldwide problem. Additionally, the non-biodegradable nature of these wastes

further increases severity of the problem. The shortage of land to accommodate the waste landfills, increased

transportation cost and other associated problems have forced industries to search for other viable alternatives.

Moreover, over-exploitation of natural resources by the construction industry has led to their depletion. Thus, the

construction industry is compelled to look for other economic and sustainable substitutes for conventional raw

materials (river sand, natural aggregates) and cement. Past studies suggest that waste of discarded rubber tyres, silica

fume, glass, slag, pond ash, bottom ash, metakaolin, stone etc. can effectively replace a part or the whole of

conventional materials used for concreting. Recycling of these wastes as construction material can be a sustainable

practice. However, the green concrete so produced needs to satisfy certain parameters for its applicability. In recent

years, studies have claimed that waste from dimensional stone industry can be effectively recycled into concrete, a

practice certainly benefiting the stone as well as construction industries.

This paper reviews the applicability of dimensional stone waste in concrete. The effect of stone waste

substitution on workability, strength and durability parameters such as permeability, chloride migration, porosity,

water absorption, carbonation, acid and sulphate resistance have been reviewed in the paper. It is suggested to

investigate in-detail the durability of concrete containing dimensional stone waste to establish the same as popular

construction material.

Keywords: Recycling; Dimensional Stone Waste; Durability; Marble; Granite; Limestone; Concrete

Abbreviations: CMA: Coarse Marble Aggregate; DSW: Dimensional Stone Waste; GD: Granite Dust; GP: Granite

Powder; GS: Granitic Sludge; GCW: Granite Cutting Waste; HSC: High Strength Concrete; LCD: Limestone

Crusher Dust; LF: Limestone Fines; LS: Limestone; LSC: Low Strength Concrete; MS: Marble Slurry; MGR:

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