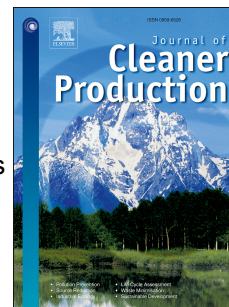


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Environmental Impacts, Life Cycle Assessment and Potential Improvement Measures for Cement Production: A Literature Review

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2 **Environmental Impacts, Life Cycle Assessment and Potential Improvement Measures for Cement**
3 **Production: A Literature Review**

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12 **Abstract**

13 Cement constitutes one of the primary building materials. As cement manufacturing involves the use of
14 large amounts of raw materials and energy, an issue that arises is the necessity to assess its environmental
15 impact and analyze in which way the industry should proceed concerning best practices. Life Cycle
16 Assessment (LCA) has frequently been used in case studies around the globe as an environmental impact
17 assessing tool. The present literature review serves for: (i) describing the environmental impacts, (ii)
18 clarifying the methodological approaches in LCA, and (iii) identifying the main alternatives to improve the
19 environmental performance of cement production. Several available studies on the environmental
20 performance of manufacture and use of cement products were reviewed. These studies identified
21 improvement of energy efficiency, the use of alternative fuels, clinker substitution, and carbon capture and
22 storage (CCS) as the main solutions for mitigating environmental impacts caused by cement production.
23 The first three options have been thoroughly analyzed, applied, and have shown improvement through the
24 years. CCS has a high improvement potential; however, it presents technical and economic barriers to its
25 implementation.

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