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A review on moisture damages of hot and warm mix asphalt and related investigations

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2 **A review on moisture damages of hot and warm mix asphalt and related investigations**3 Muhammad Rafiq Kakar^a Meor Othman Hamzah^{a*} and Jan Valentin^b4 ^aSchool of Civil Engineering Universiti Sains Malaysia, 14300 Nibong Tebal, Penang, Malaysia5 ^bDepartment of Road Structures, Faculty of Civil Engineering, Czech Technical University, Prague, Czech
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8 **Abstract**

9 Moisture damage has been reported as one of the main forms of distress in asphalt mixtures since the
10 1900s. The bond between asphalt aggregate constituents fails in the presence of water interacting at the
11 interface, resulting in the stripping of binder from the aggregate surface and cohesive failure within the asphalt
12 binder. This paper reviews various techniques and investigations for assessing the moisture damage and aims to
13 optimize the standard testing protocols. The introduction of new in-situ testing techniques and material selection
14 criteria is required to address the moisture susceptibility of asphalt mixtures. These efforts can improve the field
15 assessment of moisture damage that appears during the design life of an asphalt pavement and bridge the gap
16 between field and laboratory investigations.

17 **Keywords:** Surface free energy, Adhesion failure, Moisture damage, In-situ test, Warm mix asphalt18 **1. Introduction**

19 Moisture damage in asphalt mixtures has remained a topic of debate among investigators for many
20 years. Moisture shortens the service life of asphalt mixtures, resulting in failures such as alligator cracking,
21 ravelling, potholing and rutting (Liddle and Choi, 2007). There are three major areas of research in asphalt
22 moisture damage: field investigations, laboratory experiments and analytical studies. Initially, most research was
23 limited to field observations. Later, laboratory-based testing methods combined with field investigations were
24 developed (Mehrara and Khodaii, 2013). The laboratory approach was based mostly on the development of
25 techniques for simulating the field conditions accurately rather than conducting a fundamental assessment of
26 asphalt moisture damage. In contrast, analytical methods based on surface free energy (SFE) evaluation are used
27 to characterize the fundamental properties of aggregate and binder as related to moisture damage resistance
28 (Howson et al., 2009). This fundamental evaluation can yield input criteria for material selection and design for
29 preventing moisture damage in the field. New in-situ testing techniques can assess the expected failures in

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