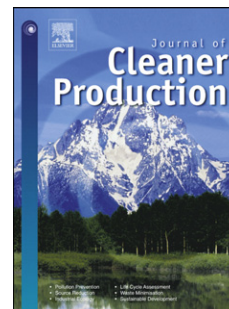


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A methodology for assessing cleaner production in the vanadium  
extraction industry

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