

## Ice protection systems for wind turbines in cold climate: characteristics, comparisons and analysis



Oluwefemi Fakorede <sup>a,b,c</sup>, Zoé Feger <sup>a</sup>, Hussein Ibrahim <sup>a,\*</sup>, Adrian Ilinca <sup>b</sup>, Jean Perron <sup>c</sup>, Christian Masson <sup>d</sup>

<sup>a</sup> TechnoCentre éolien, 70 rue Bolduc, Gaspé, Canada G4X 1G2

<sup>b</sup> Wind Energy Research Laboratory (WERL), Université du Québec à Rimouski, 300 allée des Ursulines, Québec, Canada G5L 3A1

<sup>c</sup> Anti Icing Materials International Laboratory (AMIL), Université du Québec à Chicoutimi, 555 boulevard de l'Université, Canada G7H 2B1

<sup>d</sup> École de Technologie Supérieure (ETS), 1100 rue Notre-Dame Ouest, Québec, Canada H3C 1K3

### ARTICLE INFO

#### Article history:

Received 4 March 2015

Received in revised form

2 March 2016

Accepted 28 June 2016

#### Keywords:

Wind turbine

Cold climate

Icing

De-icing

Anti-icing

Ice protection systems

Icophobic

### ABSTRACT

The impact of icing on wind turbines and energy production in northern regions is a severe problem. Therefore, emphasis on developing ice mitigation systems has become a significant part of the wind energy conversion systems. These systems use various technologies and have different specifications, sometimes with no clear indication of their efficiency. Since the effect of cold climate on wind turbines is complex, not every ice protection system is suitable for a given wind farm. Therefore, the aim of this work is to compare the existing ice mitigation solutions and provide an indication on their efficiency. In this paper, we first review the most recent standards set by experts, and the major issues associated with wind energy in cold climates. Then, we present the ice protection techniques found in the literature, and then highlight the recent research on the optimization of the systems. Finally, we present an analysis of the current market, compare ice protection techniques and systems, based on various criteria, and measure the additional costs generated by ice mitigation.

© 2016 Elsevier Ltd. All rights reserved.

### Contents

1. Introduction . . . . .	663
2. Recent standards set by expert panels . . . . .	664
2.1. Cold climate . . . . .	664
2.2. Icing . . . . .	664
2.3. Timeline of an icing event . . . . .	664
2.4. IEA site classification . . . . .	664
3. Icing effects . . . . .	664
3.1. Downtime . . . . .	664
3.2. Aerodynamic loss . . . . .	664
3.3. Shorter life expectancy . . . . .	664
3.4. Secondary effects . . . . .	665
4. Ice protection techniques . . . . .	665
4.1. Passive ice protection techniques . . . . .	666
4.1.1. Reduction of ice adhesion strength . . . . .	666
4.1.2. Thermal passive systems . . . . .	666
4.1.3. Operational stops to prevent ice accretion . . . . .	666
4.2. Active ice protection techniques . . . . .	666

**Abbreviations:** IWAIS, International Workshop on Atmospheric Icing of Structures; IEA, International Energy Agency; IPS, Ice protection system; WEC, Wind energy converter; IE, Icing event

\* Corresponding author.

E-mail addresses: [ofakorede@eolien.qc.ca](mailto:ofakorede@eolien.qc.ca) (O. Fakorede), [zfege@eolien.qc.ca](mailto:zfege@eolien.qc.ca) (Z. Feger), [hbrahim@eolien.qc.ca](mailto:hbrahim@eolien.qc.ca), [hussein\\_ibrahim01@uqar.ca](mailto:hussein_ibrahim01@uqar.ca) (H. Ibrahim), [adrian\\_ilinca@uqar.ca](mailto:adrian_ilinca@uqar.ca) (A. Ilinca), [jean\\_perron@uqac.ca](mailto:jean_perron@uqac.ca) (J. Perron), [christian.masson@etsmtl.ca](mailto:christian.masson@etsmtl.ca) (C. Masson).

4.2.1.	Chemical methods . . . . .	666
4.2.2.	Mechanical methods . . . . .	666
4.2.3.	Thermal methods . . . . .	667
4.2.4.	Active pitch control . . . . .	669
5.	Optimization . . . . .	669
5.1.	Technique combinations . . . . .	669
5.2.	Anti-icing and de-icing control . . . . .	669
5.3.	Ice detection . . . . .	670
5.4.	Forecasting . . . . .	672
6.	Comparisons . . . . .	672
6.1.	Market analysis . . . . .	672
6.2.	Comparison of ice protection techniques . . . . .	672
6.3.	Active IPS comparison . . . . .	673
6.4.	Costs analysis . . . . .	673
6.4.1.	Investment costs . . . . .	673
6.4.2.	Operating costs . . . . .	673
7.	Conclusion . . . . .	674
7.1.	Synthesis . . . . .	674
7.2.	Summary and future research needs . . . . .	674
	References . . . . .	674

## 1. Introduction

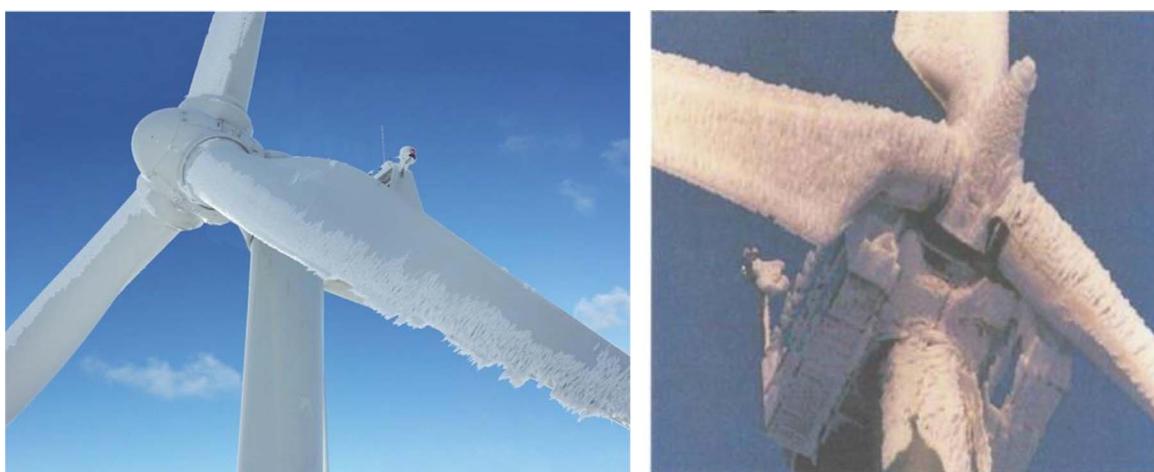
In times of growing need for renewable energies, wind energy projects in cold climate areas are becoming more popular, due to the high wind potential and the availability of land. According to BTM's latest World Market Update [1], the installed capacity in the cold-climate market was expected to be 69 GW at the end of 2012, and an additional 50 GW by 2017 [1]. Icing events are frequent in those regions and can have devastating effects. Over the years, several ice protection systems have been designed in order to overcome these effects. The aim of this paper is to present a thorough comparison of the existing ice protection systems.

Wind energy in cold climate is threatened by the various direct and indirect effects of icing – increased loads and vibration and, as a result, shorter component life. In addition, higher noise levels and associated environmental restrictions, health and safety risks and, therefore, forced shutdown of wind turbines. Finally, the aerodynamic properties and generating power of iced wind turbine blades are heavily affected (Fig. 1) [2,3].

Hence, the impact of icing in cold climate regions needs to be evaluated in order to minimize the uncertainties and risks involved. Thus, wind energy conversion systems need to be adapted in order to operate in icing conditions. Two schools of thought

have emerged for ice mitigation. The first strategy, called anti-icing, consists of preventing ice build-up at the surface of the blade. The second, called de-icing, consists of removing the ice layer from the surface of the blade. All the de-icing techniques require accurate ice detection systems, which can be very problematic since this type of ice measuring devices are only reliable within a limited range of icing intensity. The advantage of anti-icing is that the turbines do not have to be stopped during icing events. However, in some cases stopping the wind turbines to remove the ice can be more advantageous. Many de-icing techniques are currently in use in the aviation, road, and electric power transmission industries. In this paper, the term icing refers to the formation of any type of ice on an object resulting from the freezing of water.

In order to achieve our goal, in the first section we will first present the recent standards on the subject of icing in cold climates. In the second section, we will elaborate on the effects of icing on wind farms. The third section will then focus on the ice protection techniques, both active and passive. The fourth section will discuss the studies conducted on the optimization of ice mitigation systems. And finally, the fifth section will present a market analysis, a cost assessment, and a comparison of ice protection techniques and systems.



**Fig. 1.** Impact of icing on wind turbines [3].

Download English Version:

<https://daneshyari.com/en/article/8112963>

Download Persian Version:

<https://daneshyari.com/article/8112963>

[Daneshyari.com](https://daneshyari.com)