



Original research paper

# Study on the optimization of fracturing parameters and interpretation of CBM fractured wells

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## Abstract

Due to complex seepage mechanism and weak reservoir property, CBM requires being exploited by hydraulic fracturing. In order to comprehend the influencing laws of fracturing parameters' on productivity, recovery efficiency, and well network thoroughly, this paper establishes a non-linear gas-water percolation model of fractured wells. Stress deformations, fluid–structure interaction, CBM desorption, and diffusion research are done. On top of the above, injection pressure-drop well test method is adopted to evaluate fracturing effects. The result demonstrates that the reservoir porosity initially declines and subsequently rises. Permeability is non-linearly affected by threshold pressure gradient. Well space optimization involves fracture orientation, fracture penetration ratio, and fracture conductivity impacts. The rectangle and rhombus well pattern selection refers to reservoir anisotropy critical ratio. The injection pressure-drop test interpretation should be improved further due to the changes in wellbore liquid level. This study is of great significance to improve fracturing evaluation and parameters optimization.

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**Keywords:** CBM reservoir; Fluid-mechanical coupling analysis; Fracturing parameters optimization; Well test interpretation

## 1. Introduction

Coalbed is an unconventional self-generating and self-preserving reservoir. In regards to reservoir mechanism, much research has been performed on the genetic type of coalbed methane gas [1–4], Langmuir desorption and absorption, gas-bearing properties, dewatering gas production, and so on. There are abundant studies on fracturing fluid damage, proppant optimization, fracture crack law, and more for reservoir stimulation [5–7]. However, there is barely any in-depth research on the influences of fracture parameters on coalbed development efficiency [8–10]. Owing to the

pressure declining desorption, initial diffusion, subsequent gas flow rule, and poor physical properties, most coalbed methane wells continually needs to be exploited by means of fracturing [11,12]. The fracture extends along the orientation of the maximum principal stress. The pressure passes quickly along the fracture direction, while the pressure propagation along the vertical direction depends mainly on the physical properties of the coalbed matrix. Thus, the fracture direction affects the selection of well space and pattern [13–16]. In terms of fracture performance interpretation, the liquid level changes during injection testing and the selection of testing section could affect the interpretation results. It is only by

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## Nomenclature

$\Delta\varepsilon$	Deformation of coal matrix, %	$F_G$	Geometric form factor
$y_i$	Gas mole fraction of gas component $i$ of coalbed methane, %	$V_E$	Gas concentration on the surface of matrix unit, $m^3/m^3$
$a_i$	Langmuir volume of component $i$ , $m^3/t$	$\tau$	Desorption time of coalbed methane, s
$b_i$	Langmuir adsorption constant of component $i$ , $MPa^{-1}$	$\bar{V}_m$	Average gas concentration in matrix unit, $m^3/m^3$
$R$	Gas constant, $MPa \cdot m^3/(kmol \cdot K)$	$P_{fg}$	Pressure of gas phase in cleat system, MPa
$\rho_c$	Coal density, $t/m^3$	$P_{mg}$	Pressure of gas phase in matrix system, MPa
$T$	Absolute temperature of reservoir, K	$\varphi_m$	Porosity of matrix system, %
$E$	Young modulus of coalbed, MPa	$\varphi_f$	Porosity of cleat system, %
$V_0$	Molar volume of gas, $10^{-3}/mol$	$x$	Pore structure factor
$C_m$	Compressibility of coalbed, $MPa^{-1}$	$\sigma_{gw}$	Interface tension of gas and water, $N \cdot m$
$P_0$	Original formation pressure, MPa	$\mu_g$	Gas viscosity, $mPa \cdot s$
$P$	Pressure of coalbed Matrix, MPa	$B_g$	Volume coefficient of gas phase
$\varphi$	Reservoir porosity under current formation condition, %	$q_{vg}$	Gas production, $m^3/(m^3 \cdot s)$
$\varphi_0$	Reservoir porosity under original formation condition, %	$q_{vw}$	Water production, $m^3/(m^3 \cdot s)$
$K$	Reservoir porosity under current formation condition, mD	$S_g$	Gas saturation, %
$K_0$	Reservoir porosity under original formation condition, mD	$K_c$	Permeability of cleat system, mD
$G_d$	Desorption amount of coalbed methane, $m^3$	$K_{rg}$	Relative permeability of gas phase, mD
$a$	The separated production ratio of coal ash, %	$K_{rw}$	Relative permeability of water phase, mD
$W_c$	Moisture content of coalbed, %	$\lambda_g$	Starting pressure gradient of gas phase, $MPa/m$
$V_L$	Langmuir volume, $m^3/t$	$\lambda_w$	Starting pressure gradient of water phase, $MPa/m$
$P_L$	Langmuir pressure, MPa	$K_f$	Permeability of fractures, mD
$q_D$	Diffusion amount of dissolved gas, $m^3/s$	$w$	Fracture width, m
$C_{mw}$	Concentration of dissolved gas in matrix, $m^3/m^3$	$X_f$	Fracture half length, m
$C_{fw}$	Concentration of dissolved gas in cleat, $m^3/m^3$	$F_{ratio}$	Fracture penetration ratio, fraction
$D_g$	Diffusion coefficient of dissolved gas in water, $m^2/s$	$F_c$	$K_f \cdot w$ , fracture conductivity, $D \cdot m$
$V_m$	Pore volume of matrix, $m^3$	$h$	Reservoir thickness, m
$\eta$	Shape factor of matrix particle, $m^{-2}$	$C_t$	Total compressibility, $MPa^{-1}$
$P_m$	Pressure of matrix system, MPa	$\sigma_t^V$	Vertical tensile strength, MPa
$P_f$	Pressure of fracture system, MPa	$\sigma_t^H$	Horizontal tensile strength, MPa
$q_{mfg}$	Channeling fluid rate between coal matrix and cleat, $m^3/s$	$K_x$	Permeability of principle fracture direction
		$K_y$	Permeability of vertical principle fracture direction
		$C_L$	Wellbore storage coefficient, $m^3/MPa$
		$V_w$	Wellbore fluid volume, $m^3$
		$C_w$	Water compressibility, $MPa^{-1}$
		$C_2$	Wellbore storage coefficient of variable fluid level, $m^3/MPa$
		$V_a$	Wellbore volume of unit length, $m^3$
		$\rho_w$	Fluid density, $g/cm^3$

avoiding the effects aforementioned could we improve the accuracy of the fracture performance evaluation. As a result, fracturing parameters optimization and interpretation are analyzed in this paper.

## 2. Fluid-solid coupling analysis of CBM fracturing wells

### 2.1. Variable physical properties of coalbed

Solid coal, liquid water, and gas all create a single system in a coalbed reservoir, which maintains the coalbed pressure and phase equilibrium. As a self-generating and self-storage

reservoir, coal cleats are well developed [17,18], stress deformation occurs under the effects of matrix desorption and shrinkage. The total deformation is defined as follows:

$$\Delta\varepsilon = \sum_{i=1}^n \frac{a_i b_i y_i \rho_c RT}{E V_0 \sum_{i=1}^n b_i y_i} \left[ \ln \left( 1 + p_0 \sum_{i=1}^n b_i y_i \right) - \ln \left( 1 + p \sum_{i=1}^n b_i y_i \right) \right] + C_m (p - p_0) \quad (1)$$

The principal changes in reservoir property are brought by the gradual increase of the output of reservoir fluid,

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