## Accepted Manuscript

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PII: S1875-5100(18)30254-3

DOI: 10.1016/j.jngse.2018.06.006

Reference: JNGSE 2605

To appear in: Journal of Natural Gas Science and Engineering

Received Date: 22 December 2017

Revised Date: 5 May 2018

Accepted Date: 3 June 2018

Please cite this article as: Hegde, C., Gray, K., Evaluation of coupled machine learning models for drilling optimization, *Journal of Natural Gas Science & Engineering* (2018), doi: 10.1016/j.jngse.2018.06.006.

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## Evaluation of coupled machine learning models for drilling optimization

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- 8 Abstract

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Drilling optimization can provide significant value to an oil and gas project, especially in a low-10 price environment. This is generally approached by optimizing the rate of penetration (ROP) of 11 12 the well, which may not always be the best strategy. Two additional strategies (or models) can be 13 used to optimize a well - torque on bit (TOB) response to reduce vibrations at the bit or 14 mechanical specific energy (MSE) to reduce the energy used by the bit. This paper evaluates 15 these three models for drilling optimization based on several criteria. Models for ROP, TOB and 16 MSE are built using a data-driven approach with the random forests algorithm using drilling 17 operational parameters such as weight-on-bit, flow-rate, rotary speed, and rock strength as 18 inputs. The drilling models are optimized using a meta-heuristic optimization algorithm to 19 compute the ideal drilling operational parameters for drilling ahead of the bit. Machine learning 20 is used to develop these models since these models are coupled which enable calculation of 21 interaction effects. Results show that optimizing the ROP model leads to a 28% improvement in 22 ROP on average, however, this also increases the MSE and the TOB which is undesirable. 23 Optimizing the MSE model results in a (smaller) increase of ROP (20%). This is accompanied 24 by a decrease in MSE (by 15%) and decrease in TOB (by 7%) which may result in longer bit life 25 and additional savings over time. Hypothesis testing has been used to ensure that all simulations 26 conducted in this paper show statistically significant results.

27 Keywords: MSE, ROP, data-driven, machine learning, drilling, optimization, data analytics

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