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# Wellbore Breakouts: Mohr-Coulomb Plastic Rock Deformation, Fluid Seepage, and Time-Dependent Mudcake Buildup

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#### 6 Abstract

7 Borehole breakout is a time-dependent failure process which includes breakout initiation, propagation, and stabilization. Plastic rock deformation, fluid seepage, 8 and time-dependent mudcake buildup on the wellbore wall affect the near-wellbore 9 stress state and, therefore, the breakout behavior. In this paper, a hydro-10 mechanical model was developed for breakout prediction taking into account these 11 factors. Filtration tests were conducted to obtain time-dependent permeability and 12 thickness of mudcake, and the experimental testing results were incorporated to 13 14 embody the dynamic mudcake buildup process. A sensitivity analysis was performed to investigate the effects of horizontal stress anisotropy, drilling mud 15 pressure, and time-dependent fluid flow and mudcake buildup on breakouts in a 16 vertical borehole. The simulation results show increased possibility of breakouts 17 with larger horizontal stress anisotropy. Additionally, fluid seepage between the 18 wellbore and the surrounding formation makes the breakout a time-dependent 19 process. For low mud pressure, the initial breakout shape immediately after drilling 20 21 is very similar to the final breakout shape after reaching steady state seepage. However, for high mud pressure, the wellbore may experience significant breakout 22 propagation after drilling, owing to considerable fluid seepage associated with the 23 larger differential pressure between the wellbore and the formation. Time-24 25 dependent mudcake buildup on the wellbore wall can effectively reduce the likelihood of borehole breakout by acting as a low-permeability barrier that 26 mitigates fluid seepage across the wellbore wall and reduces changes in formation 27 pore pressure. Disregarding the mudcake or considering a perfectly impermeable 28 mudcake can lead to overestimating or underestimating the risk of borehole 29 30 breakout, respectively. The proposed model provides a useful approach to understand and assess borehole breakout for drilling design. 31

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