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ACCEPTED MANUSCRIPT

Improvement of pulse-echo harmonic generation from a traction-free boundary through

phase shift of a dual element transducer

Hyunjo Jeong<sup>1</sup>\*, Shuzeng Zhang<sup>2</sup>, Xiongbing Li<sup>2</sup>,

<sup>1</sup>Division of Mechanical and Automotive Engineering, Wonkwang University, Iksan, Jeonbuk

54538, Republic of Korea

<sup>2</sup>School of Traffic and Transportation Engineering, Central South University, Changsha,

Hunan, 410075, China

\*Corresponding author: hjjeong@wku.ac.kr

Abstract: The practical implementation of nonlinear ultrasonic technique has been limited to

the through-transmission setup for measuring the second harmonic component induced by the

nonlinearity or microstructural changes of test material. A more practical technique such as

the pulse-echo testing has been ruled out because a traction-free reflecting boundary

destructively alters the nonlinear generation process. A focusing acoustic beam or rigid

boundary condition was often employed for biomedical imaging and fluid nonlinearity in the

pulse-echo inspection. In this article, we further explore a more general and efficient method

to improve the generation of the second harmonic component in the pulse-echo mode with

traction-free surface. A dual element planar transdeer with optimal phase shift of the input

signal in one element relative to another is proposed for this purpose. The validity of the

phase shift concept is confirmed by comparing the enhanced generation of second harmonic

amplitudes and the resulting nonlinear parameters with the rigid-boundary case equivalent to

the conventional through-transmission setup.

**Keywords:** Harmonic generation, Pulse-echo testing, Traction-free boundary, Dual element

transducer, Phase shift

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