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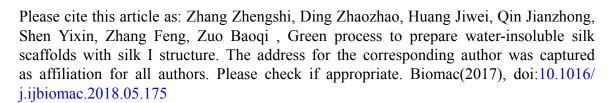
PII: S0141-8130(18)31107-3

DOI: doi:10.1016/j.ijbiomac.2018.05.175

Reference: BIOMAC 9776

To appear in:

Received date: 7 March 2018 Revised date: 23 May 2018 Accepted date: 23 May 2018



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ACCEPTED MANUSCRIPT

Green process to prepare water-insoluble silk scaffolds with silk I structure

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