### Accepted Manuscript

Title: Aggregation of zein in aqueous ethanol dispersions: effect on cast film properties

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PII: S0141-8130(17)30779-1

DOI: http://dx.doi.org/doi:10.1016/j.ijbiomac.2017.08.024

Reference: BIOMAC 8016

To appear in: International Journal of Biological Macromolecules

Received date: 2-3-2017 Revised date: 13-7-2017 Accepted date: 3-8-2017

Please cite this article as: Lorina Bisharat, Alberto Berardi, Diego Romano Perinelli, Giulia Bonacucina, Luca Casettari, Marco Cespi, Hatim S.AlKhatib, Giovanni F.Palmieri, Aggregation of zein in aqueous ethanol dispersions: effect on cast film properties, International Journal of Biological Macromoleculeshttp://dx.doi.org/10.1016/j.ijbiomac.2017.08.024

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## ACCEPTED MANUSCRIPT

# Aggregation of zein in aqueous ethanol dispersions: effect on cast film properties

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