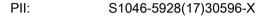
## **Accepted Manuscript**

Downstream processing of a plant-derived malaria transmission-blocking vaccine candidate

Stephan Menzel, Tanja Holland, Alexander Boes, Holger Spiegel, Rainer Fischer, Johannes Felix Buyel



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## ACCEPTED MANUSCRIPT

- 1 Downstream processing of a plant-derived malaria transmission-blocking vaccine
- 2 candidate
- 3 Stephan Menzel<sup>1</sup>, Tanja Holland<sup>1,2</sup>, Alexander Boes<sup>1</sup>, Holger Spiegel<sup>1</sup>, Rainer Fischer<sup>3</sup>,
- 4 Johannes Felix Buyel<sup>1,3,\*</sup>
- <sup>1</sup>Fraunhofer Institute for Molecular Biology and Applied Ecology IME, Aachen, Germany
- 6 <sup>2</sup>Current affiliation: Eppendorf AG, Bioprocess Center, Rudolf-Schulten-Str. 5, 52428
- 7 Juelich, Germany
- 8 <sup>3</sup>Institute for Molecular Biotechnology, RWTH Aachen University, Aachen, Germany

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- 10 \*Correspondence:
- 11 Dr. Johannes Felix Buyel
- 12 Fraunhofer-Institute for Molecular Biology and Applied Ecology IME, Forckenbeckstraße 6,
- 13 52074 Aachen, Germany, johannes.buyel@ime.fraunhofer.de; johannes.buyel@rwth-
- 14 aachen.de
- 15 **Key words:** blanching; design of experiments; downstream processing; liquid handling
- station; plant-derived biopharmaceuticals
- 17 **Running title:** Vaccine candidate purification

18

- 19 **Abbreviations:** AEX anion exchange; CV column volume; DF diafiltration; DoE –
- 20 design of experiments; DSP downstream processing; FT flow through; HCP host cell
- 21 protein; HIC hydrophobic interaction chromatography; mAb monoclonal antibody; NTU –
- 22 nephelometric turbidity unit; SD standard deviation; TSP total soluble protein; UF –
- 23 ultrafiltration

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- 25 **Highlights:**
- Optimization of a blanching procedure for the malaria vaccine candidate FQS.
- Loss of mAb 4B7 reactivity restored by reducing blanching temperature from 80°C to 70°C.
- Downstream processing of FQS using blanching combined with HIC.

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