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## ACCEPTED MANUSCRIPT

### Increased building block access through collaboration

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#### Graphical abstract

Fluorinated Building Blocks (FBB)

- High medicinal chemistry value

- Vendor-listed but not made \$\$\$
- Often not purchased; lost opportunity

Form Vendor-Cross Pharma Buying Group

- Goal: Reduce FBB prices, make available

- Outcome: FBB synthesized, purchased
- Usage of FBB, conclusions presented

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