

Accepted Manuscript

Research paper

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PII: S0939-6411(18)30067-5
DOI: <https://doi.org/10.1016/j.ejpb.2018.05.007>
Reference: EJPB 12762

To appear in: *European Journal of Pharmaceutics and Biopharmaceutics*

Received Date: 14 January 2018
Revised Date: 28 April 2018
Accepted Date: 2 May 2018

Please cite this article as: E. Peeters, A.F.T. Silva, M. Fonteyne, T. De Beer, C. Vervaet, J.P. Remon, Influence of extended dwell time during pre- and main compression on the properties of ibuprofen tablets, *European Journal of Pharmaceutics and Biopharmaceutics* (2018), doi: <https://doi.org/10.1016/j.ejpb.2018.05.007>

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**Influence of extended dwell time during pre- and main compression on the properties
of ibuprofen tablets**

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