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2 **Research** paper

6 4 7 Bacterial cellulose membranes as drug delivery systems: An *in vivo* skin compatibility study

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ABSTRACT

Bacterial cellulose (BC) is a highly pure form of cellulose, produced in the form of a swollen membrane by several bacteria that demonstrated to be able to modulate the skin release of model drugs. In the present study, the skin irritation potential of BC was evaluated in human subjects. BC membranes with and without glycerin (acting as plasticizer) were tested. No significant differences were observed for transepidermal water loss (TEWL) measurements in comparison with negative control, 2 and 24 h after patch removal, which is an indicator of an absence of barrier disruption. Similar results were found for erythema. Clinical scores were zero at both times for all volunteers, with the exception of five volunteers that exhibited weak reactions. BC with glycerin provided a skin moisturizing effect statistically higher than the negative control (p = 0.044), which was not observed for BC alone. The good skin tolerance found after a single application under occlusion reinforces the putative interest of BC membranes as supports for drug topical delivery. Besides modifying the mechanical properties, the inclusion of glycerin results in a skin moisturizing effect which could be clinically relevant for the treatment for skin diseases characterized by dryness, such as psoriasis and atopic dermatitis.

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43 1. Introduction

Bacterial cellulose (BC), also known as biocellulose, is an extra-44 cellular polysaccharide produced by several bacteria of the genera 45 Gluconacetobacter, Agrobacter, Sarcina, among others, in the form of 46 47 a wet membrane (~99% water) in the interface air/culture medium [1]. Bacterial cellulose presents high purity and water absorption 48 49 capacity, as well as unique mechanical properties, good permeability, and resistance to degradation [2–4]. Most of these properties 50 arise from BC peculiar tridimensional nanofibrillar network. Due 51 52 to its singular properties and biocompatibility [2,5], BC has triggered considerable interest in several fields, but particularly in 53 the biomedical area, as for example, in wound dressing for skin 54 55 burns [2,5] and in artificial blood vessels for microsurgery [6]. Moreover, the peculiar nanofibrillar structure of BC should repre-56 57 sent a suitable macromolecular support for inclusion of drugs and therefore for the development of specific controlled release 58 systems. Previous studies documented the ability of BC mem-59 branes to modulate the release and bioavailability of model drugs 60

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for percutaneous administration [7,8], and hence, they were proposed as supports for topical or transdermal drug delivery. Therapeutic feasibility is dependent on the skin compatibility of these supports; however, little information is available concerning the skin compatibility and irritation potential of BC-based biomaterials. Cytotoxicity studies have been conducted with human cells [9–11]. However, reports regarding in vivo biocompatibility are rather scarce and mainly used mice surgeries [9,11,12]. Clinical tests have been conducted with commercial biocellulose films mainly for wound healing effect [13] which account for their dermal compatibility, but this parameter has not been objectively characterized. Only one study described the absence of skin irritation when a biocellulose mask was applied for 24 h to the arm of human volunteers [14]. To our knowledge, the present study is the first report of human skin irritation evaluation of BC membranes under occlusion. Patch testing after single application is a widely used procedure to evaluate acute irritant reactions [15]. In this methodology, occlusion is achieved by means of an aluminum chamber in order to exaggerate exposition conditions. A 24 h patch test with a follow-up reading at 24 h after patch removal is recommended as optimal procedure [16]. The evaluation of irritant reactions can be accomplished with objective and subjective methods. Visual scoring, although subjective, can be a sensitive, reliable, and reproducible method [17]. Several bioengi-

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85 neering techniques have been developed to provide objective and 86 quantitative data. Transepidermal water loss (TEWL) is considered 87 to be the first choice to evaluate slight skin reactions as it detects 88 disrupted epidermal barrier that results in a higher loss of TEWL 89 [18]. However, water barrier function and water evaporation from 90 the skin are neither felt nor seen, and therefore, findings based on 91 TEWL measurements are indirect and not automatically clinically 92 relevant [19]. In this work, the evaluation of irritant reactions was carried out with a combined approach in order to cover the 93 different features of skin irritation. The aim of the present study 94 95 was to evaluate the skin irritant potential of BC membranes (with 96 and without glycerin) and characterize their skin moisturizing effect. 97

98 2. Materials and reagents

99 Glucose (96% purity), glycerin (99.5%), and Na₂HPO₄ were pur-100 chased from Sigma-Aldrich. Yeast extract and bacteriological peptone were purchased from Himedia, and citric acid (99.6% purity) 101 102 was obtained from Acros Organics. Glycerin solution (99%) was 103 purchased from Fagron, and sodium lauryl sulfate (SLS, 99% purity) 104 was obtained from Fluka. All other chemicals were of analytical 105 grade. Patch test was performed with aluminum chambers (12 mm, Finn Chambers®, Epitest) fixed with adhesive tape (Scan-106 107 pore[®], Norgeplaster).

2.1. BC production and purification 108

109 BC membranes were produced using Gluconacetobacter sacchari 110 [3]. The pre-inocula were prepared at 30 °C during 48 h, in static 111 conditions, in Hestrin and Shramm (HS) liquid medium (20 g/L glu-112 cose, 5 g/L peptone, 5 g/L yeast extract, 2.7 g/L Na₂HPO₄, 1.15 g/L 113 citric acid, agar, 15 g/L, pH 5), before inoculation (10% v/v) of 114 50 mL into 500 mL liquid production medium in Erlenmeyer flasks. 115 The flasks were kept at 30 °C, in static conditions, for 96 h. After the 116 incubation period, the BC membranes were withdrawn from the 117 culture medium and treated with 0.5 M NaOH at 90 °C for 30 min. This procedure was repeated three times in order to elim-118 119 inate attached cells [20]. Then, the membranes were washed with 120 distilled water to remove components of the culture medium and other residues until its whitening and reaching pH 7.0. 121

2.2. Preparation of BC and BC-glycerin (BC-Gly) membranes 122

BC discs (7 cm diameter) were prepared from 8 mm thick wet 123 124 membranes (~167 mg dry weight). BC discs for testing were placed 125 in a Petri dish and dried at 40 °C in a ventilated oven for 16 h; BC 126 membranes were previously drained down to 40% water content 127 by pressing. BC-Gly membranes were prepared by soaking BC discs 128 in 8 mL of an aqueous buffered solution (pH 7.4) of 1% glycerin, 129 during 48 h at room temperature to assure complete absorption 130 of glycerin. After the total absorption of the solution, BC-Gly mem-131 branes were placed over a Petri dish and dried as described above. 132 The dried BC (about 5% residual water) and BC-Gly membranes (about 5% residual water and 32% glycerin) were kept in a desicca-133 tor until their use. 134

135 2.3. Characterization of BC and BC-glycerin (BC-Gly) membranes 136 morphology and mechanical performance

137 Scanning Electron Microscopy (SEM) of the surface and cross-138 section of dried BC and BC-Gly membranes were performed using 139 a Hitachi SU-70 instrument operating at 4 kV. BC and BC-Gly mem-140 branes were placed in an appropriated steel support and covered 141 with evaporated carbon. For cross-section analysis, the samples

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were previously broken with liquid nitrogen to expose appropriated cross-section regions.

143 Tensile assays were performed on an Instron machine 5966 Series, using a load cell of 500 N, operating at a deformation rate of 10 mm/min, under ambient conditions. At least 5 specimens were 146 tested for each composite. Tensile strength, tensile modulus, and elongation at break were calculated using the Bluehill 3 Material Testing software.

2.4. In vivo evaluation

Fifteen healthy individuals (12 female and 3 male) with a mean 151 age of 31.1 ± 9.9 years participated in this study, and written in-152 formed consent was obtained from all volunteers. BC and BC-Gly 153 samples were tested. SLS (2% w/v) was the positive control, and 154 an empty chamber was used as negative control. An aqueous glyc-155 erin solution was also tested. Test sites were randomized between 156 volunteers. The products were applied in the inner forearm (Fig. 1), 157 and the patches were removed after 24 h. The visual assessment of 158 the degree of irritation was made at 2 and 24 h after patch removal 159 and graded by an experienced dermatologist according to a 5-level 160 reference scale [21]. In the same time intervals, TEWL measure-161 ments were performed with a Tewameter® (TM 210, Cour-162 age + Khazaka, Germany), and erythema was evaluated with a 163 Colorimeter (CR-400, Minolta, Japan). Skin moisturizing effect 164 was assessed with a Corneometer[®] (CM 825, MPA 9[®], Courage-165 Khazaka, Germany). All measurements were made in a draught-166 free room, with controlled temperature (18.6–22.5 °C) and relative 167 humidity (41.4–60%). The volunteers were asked not to apply any 168 topical products in the forearms 24 h before the beginning and 169 throughout the test period. Additionally, solar exposure and use 170 of occlusive clothes on the test area were forbidden. The study 171 was carried out in accordance with The Code of Ethics of the World 172 Medical Association (Declaration of Helsinki) for experiments 173 involving humans and was approved by the ethics committee of 174 the Faculty of Pharmacy of the University of Porto. 175

2.5. Statistical analysis

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Statistical evaluation of erythema, moisturizing effect, and 177 TEWL data (variation from basal values) was performed using AN-178 OVA. Post hoc comparisons with negative control were performed 179 with Dunnett test. Statistical analysis was conducted with IBM 180 SPSS Statistics 21 ($\alpha = 0.05$). 181

3. Results and discussion

3.1. Membrane characterization

BC and BC-Gly membranes were considered in this study, since 184 glycerin is normally used as a plasticizer, to increase malleability, 185 as well as the swelling (water holding and retention) of topical 186 delivery systems [7,8]. Fig. 2 displays the visual aspect of BC and 187 BC-Gly dried membranes. BC-Gly membranes are slightly more 188 translucent than pure BC membranes and also quite homogeneous 189 which clearly indicates a good dispersion of glycerin inside the BC 190 nano- and microfibrills network surely due to the establishment of 191 strong interactions between the two OH rich structures. 192

The surface and cross-section morphology of dried BC and BC-Gly membranes was assessed by SEM (Fig. 3). The surface micrographs of both BC and BC-Gly membranes showed the characteristic tridimensional nanofibrillar network of BC matrices; however, in BC-Gly, it is less compacted, certainly because of the presence of glycerin that limited the extent of collapse of the tridimensional structure of BC during drying. The glycerin molecules

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