Accepted Manuscript

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To appear in:

PII:	S1466-8564(15)00216-7
DOI:	doi: 10.1016/j.ifset.2015.11.003
Reference:	INNFOO 1400

Innovative Food Science & Benerging Technologies Dreamstermenter.ensure.

Received date:6 September 2015Revised date:3 November 2015

Accepted date: 4 November 2015

Please cite this article as: Pu, Y.-Y. & Sun, D.-W., Prediction of moisture content uniformity of microwave-vacuum dried mangoes as affected by different shapes using NIR hyperspectral imaging, *Innovative Food Science and Emerging Technologies* (2015), doi: 10.1016/j.ifset.2015.11.003

Innovative Food Science and Emerging Technologies

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Prediction of Moisture Content Uniformity of Microwave-Vacuum Dried Mangoes

as Affected by Different Shapes Using NIR Hyperspectral Imaging

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Abstract

The prediction of moisture content uniformity on mango slices as affected by four different shapes (square, rectangle, regular triangle, and round shape) during microwave-vacuum drying (MVD) was investigated using near-infrared hyperspectral imaging in combination with multivariate chemometric analysis. Appling spectral pretreatment of a 2nd derivative followed by mean-center to raw spectra was found to be greatly beneficial for the reduction of noise and scattering levels. Seven wavelengths (951, 977, 1138, 1362, 1386, 1420, and 1440 nm) with larger absolute values of regression coefficients derived from a partial least square regression model were identified as feature variables for moisture prediction. An optimized model based on the selected wavelengths was developed using multivariate linear regression, achieving a high prediction accuracy with $R_p^2 = 0.993$ and *RMSEP* = 1.282%. From the moisture distribution map, a similar non-uniform drying pattern was found on square, rectangle and regular triangle-shaped samples, while round-shaped mango slices achieved better drying results. The current study suggested that NIR hyperspectral imaging was a promising technique in predicting the

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