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Christoph Korpus, Wolfgang Frieß

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## ACCEPTED MANUSCRIPT

Lyophilization-cycle design for Dual Chamber Cartridges and a method for online process control: The "DCC-LyoMate" procedure

Christoph Korpus<sup>1</sup>, Wolfgang Frieß<sup>1</sup>

<sup>1</sup>Ludwig-Maximilians-Universitaet, Department of Pharmacy; Pharmaceutical Technology and Biopharmaceutics, Munich, Germany

Corresponding author: Prof. Dr. Wolfgang Frieß, Department of Pharmacy; Pharmaceutical Technology and Biopharmaceutics, Ludwig-Maximilians-Universitaet Munich, Butenandtstrasse 5, D-81377 Munich, Germany, Phone: +49 89 2180 77017; fax: +49 89 2180 77017, E-Mail: wolfgang.friess@cup.uni-muenchen.de

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