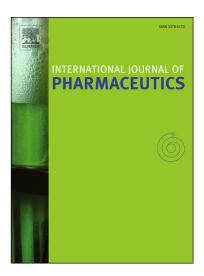
## Accepted Manuscript

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PII:	S0378-5173(18)30154-6
DOI:	https://doi.org/10.1016/j.ijpharm.2018.03.008
Reference:	IJP 17351
To appear in:	International Journal of Pharmaceutics
Received Date:	6 November 2017
Revised Date:	3 March 2018
Accepted Date:	6 March 2018



Please cite this article as: T. Otaki, Y. Tanabe, T. Kojima, M. Miura, Y. Ikeda, T. Koide, T. Fukami, In situ monitoring of cocrystals in formulation development using low-frequency Raman spectroscopy, *International Journal of Pharmaceutics* (2018), doi: https://doi.org/10.1016/j.ijpharm.2018.03.008

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## ACCEPTED MANUSCRIPT

## In situ monitoring of cocrystals in formulation development using lowfrequency Raman spectroscopy

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