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### ACCEPTED MANUSCRIPT

# Impact of non-binder ingredients and molecular weight of polymer binders on heat assisted twin screw dry granulation

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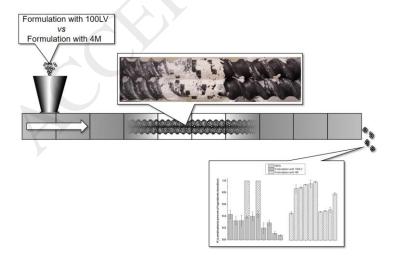
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