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Authors: Lorrene A. Buckley, Smita Salunke, Karen Thompson, Gerri Baer, Darren Fegley, Mark A. Turner



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**Challenges and Strategies to Facilitate Formulation Development of Pediatric Drug Products:
Safety Qualification of Excipients**

Lorrene A Buckley^{a,*}, Smita Salunke^b, Karen Thompson^c, Gerri Baer^d, Darren Fegley^e, Mark A. Turner^f

^a Toxicology and Drug Disposition, Eli Lilly & Co., Inc, Indianapolis, IN 46285, USA

^b European Paediatric Formulations Initiative (EuPFI), Dept of Pharmaceutics and Centre for Paediatric Pharmacy Research, UCL School of Pharmacy, London, UK

^c Oral Formulation Science & Technology, MRL, West Point, PA 19486 USA

^d US Food and Drug Administration, OC/OSMP/OPT, Silver Spring, MD 20993 USA

^e US Food and Drug Administration, CDER/OND/ODEI/DPP, Silver Spring, MD 20993 USA

^f Institution of Translational Medicine, University of Liverpool, Liverpool, L8 7SS, UK

* Corresponding author. 317 277 7324

Email address: BuckleyLA@lilly.com

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