## Accepted Manuscript

Synthesis of Na-A zeolite from Jeju Island scoria using fusion/hydrothermal method

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PII:	S0045-6535(18)30922-6
DOI:	10.1016/j.chemosphere.2018.05.080
Reference:	CHEM 21412
To appear in:	Chemosphere
Received Date:	15 January 2018

Accepted Date: 13 May 2018



Please cite this article as: Min-Gyu Lee, Jong-Won Park, Sang-Kyu Kam, Chang-Han Lee, Synthesis of Na-A zeolite from Jeju Island scoria using fusion/hydrothermal method, *Chemosphere* (2018), doi: 10.1016/j.chemosphere.2018.05.080

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## ACCEPTED MANUSCRIPT

1	Synthesis of Na-A zeolite from Jeju Island scoria using fusion/hydrothermal method
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8	Abstract
9	Na-A zeolite (Z-S1) was synthesized from scoria found on Jeju Island, Korea using the fusion/hydrothermal
10	method. The influences of NaOH/scoria ratio, $SiO_2/Al_2O_3$ molar ratio, and particle sizes on the synthesis of
11	zeolite were studied by analyzing crystals morphology and crystallinity. According to XRD analysis, it was
12	confirmed that the zeolitic materials were synthesized in the range of NaOH/Scoria ratio from 0.6 to 2.4. As the
13	ratio of NaOH/Scoria increased from 0.6 to 1.2, the crystallinity of Z-S1 gradually increased from 8.85% to
14	57.53%, then became almost constant at 61.80% as the ratio of NaOH/Scoria exceeded 1.8. The particle size of
15	the zeolite crystals tended to decrease with increasing the alkali content of NaOH/Scoria from 0.6 to 1.8. It was
16	possible to synthesize tine crystals having the particle size about 1.0 $\mu$ m or less at a NaOH/Scoria ratio of 1.8.
17	This study has shown that the fusion/hydrothermal method is a very effective technique for synthesizing Z-S1
18	from scoria and provides a potential application for obtaining commercial products from natural materials.
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20	Keywords: Crystallization, Zeolite, Scoria, Fusion, Hydrothermal
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