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#### ACCEPTED MANUSCRIPT

## 1 Effect of Hydroquinone-induced Iron Reduction on the Stability of

## **Fe(III)-As(V) Co-precipitate and Arsenic Mobilization**

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## Abstract

Long-term storage of Fe(III)-As(V) co-precipitate wastes derived from the industrial 13 As removal process poses the risk of secondary arsenic pollution to the local 14 environment. However, its stability in only iron-reducing environment remains 15 unclear. The effect of iron reduction by hydroquinone (QH<sub>2</sub>) on the stability of 16 co-precipitate at Fe/As molar ratio of 5 was investigated in this study. The results 17 showed that 16.5-93% of Fe(III) reduction in NaOH-neutralized co-precipitate caused 18  $0.1-11\%~(0.1-8.5~mg\cdot L^{-1})~As~release~and~0.9-46\%~(2.6-130~mg\cdot L^{-1})~Fe(II)~release~at$ 19 20 pH 4 and 6. Most of the As(V) and more than half of the Fe(II) generated by the reductive decomposition of Fe(III)-As(V) co-precipitate were retained in solid phases. 21 Solid characterization and thermodynamic calculation indicated that amorphous 22 Fe<sub>3</sub>(AsO4)<sub>2</sub> was probably the major secondary mineral for As immobilization. At pH 23 8, 11–39% As and less than 4% Fe(II) were released into solution after 3.6–87% 24 Fe(III) was reduced to Fe(II). Both amorphous Fe<sub>3</sub>(AsO<sub>4</sub>)<sub>2</sub> and Fe(II,III) (hydr)oxides 25

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