Accepted Manuscript

Boron removal from hydraulic fracturing wastewater by aluminum and iron coagulation: Mechanisms and limitations

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PII: S0043-1354(17)30818-7

DOI: 10.1016/j.watres.2017.09.057

Reference: WR 13251

To appear in: Water Research

Received Date: 22 August 2017

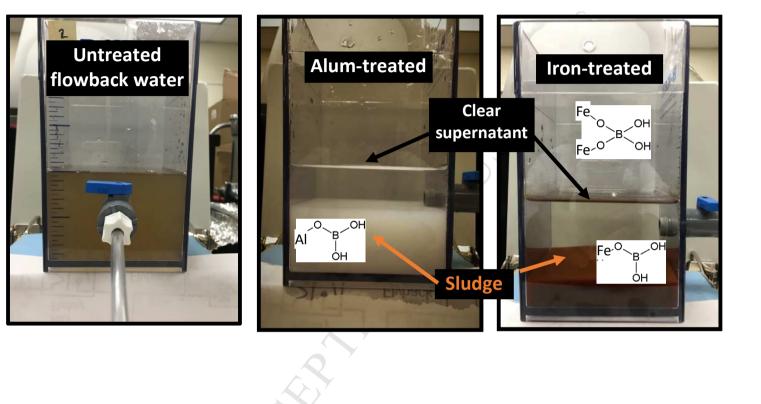
Revised Date: 27 September 2017

Accepted Date: 28 September 2017

Please cite this article as: Chorghe, D., Sari, M.A., Chellam, S., Boron removal from hydraulic fracturing wastewater by aluminum and iron coagulation: Mechanisms and limitations, *Water Research* (2017), doi: 10.1016/j.watres.2017.09.057.

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