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Boron removal from hydraulic fracturing wastewater by aluminum and iron coagulation: Mechanisms and limitations

Darpan Chorghe, Mutiara Ayu Sari, Shankararaman Chellam

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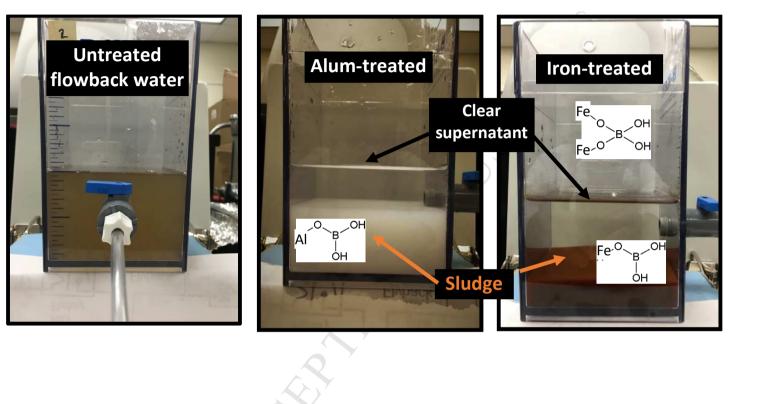
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