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Herb and spice fraud; the drivers, challenges and detection

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### ACCEPTED MANUSCRIPT

## Herb and Spice Fraud; the Drivers, Challenges and Detection

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5	Keywords: Herb; Spice; Economically Motivated Adulteration; Health Risks; Economic Impact; Fraud
6	Detection Methods
7	Abstract
8	The global herb and spice industry, valued at approximately US\$4 billion, continues to grow.
9	This industry is continuously under threat from criminals dealing in economically motivated
10	adulteration. Opportunities for criminals to adulterate herbs and spices can occur at any point
11	along the long and complex supply chains. This review looks at the cases and effects of
12	adulteration in the herb and spice industry, and analytical methods being used to detect it and
13	ultimately prevent it. The economy and consumer confidence can be negatively affected
14	following a food fraud scandal. Fraud may also pose a health risk to consumers, even though
15	it is economically motivated, such as the case with nut protein in cumin and paprika.
16	Therefore, for these reasons, rapid screening techniques are required to detect and help
	prevent fraud from occurring in the industry. Advances in technology has resulted in an
17	
18	increase in the use of spectroscopic techniques being used alongside chemometrics for the
19	detection of adulteration in the herb and spice industry. Also, improvements in DNA analysis
20	and mass spectrometry are providing faster and cheaper methods of adulteration detection.
21	These advancing techniques aim to protect the herb and spice industry and its consumers
22	from fraud by detecting, deterring and therefore preventing adulteration.
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