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New insights on the risk factors associated with the presence of *Salmonella* on pig carcasses. Lessons from small slaughterhouses.



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#### ACCEPTED MANUSCRIPT

### 1 Highlights:

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- In small slaughterhouses some practices can increase the risk of contamination with Salmonella.
- Increase scalding water turbidity increase the risk of *Salmonella* contamination.
  - The polishing stage increase the risk of carcasses contamination with Salmonella.
- The use of pressurised water in the intermediate cleaning also increase the risk.

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