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Oxidation kinetics of sardine oil in the presence of commercial immobilized lipases commonly used as biocatalyst

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## ACCEPTED MANUSCRIPT

1	Oxidation kinetics of sardine oil in the presence of
2	commercial immobilized lipases commonly used as biocatalyst
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6	Abstract
7	Oxidation kinetics of sardine oil have been determined at 40, 65 and 90°C by measuring
8	concentration of primary and secondary oxidation products in the presence of
9	commercial immobilized lipases (Lipozyme 435, Lipozyme RM and Lipozyme TL)
10	commonly used as biocatalyst in lipid modification reactions. Oxidation products
11	concentration was found to be lower when the immobilized lipases were added at the
12	highest temperatures studied. The lowest oxidation indices were observed in the
13	presence of Lipozyme RM.
14	Although the mechanism to explain this decrease in the oxidation products is not still
15	clear, these results might indicate that the use of these immobilized lipases in lipase-
16	catalyzed reactions of fish oils at high temperature (90°C) will yield higher reaction
17	rates but also a reduction of the oxidation products formed due to oxidation of
18	polyunsatured fatty acids.

*Keywords:* fish oil, omega-3, oxidation products, commercial immobilized lipases.

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