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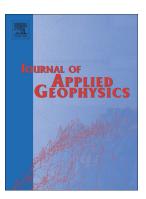
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## CCEPTED MANUSCRIPT

Physical Simulation Study on the Hydraulic Fracture Propagation

of Coalbed Methane Well

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Abstract

As the most widely used technique to modify reservoirs in the exploitation of unconventional natural gas,

hydraulic fracturing could effectively raise the production of CBM wells. To study the propagation rules of

hydraulic fractures, analyze the fracture morphology, and obtain the controlling factors, a physical simulation

experiment was conducted with a tri-axial hydraulic fracturing test system. In this experiment, the fracturing

sample -- including the roof, the floor, and the surrounding rock -- was prepared from coal and similar

materials, and the whole fracturing process was monitored by an acoustic emission instrument. The results

demonstrated that the number of hydraulic fractures in coal is considerably higher than that observed in other

parts, and the fracture morphology was complex. Vertical fractures were interwoven with horizontal fractures,

forming a connected network. With the injection of fracturing fluid, a new hydraulic fracture was produced

and it extended along the preexisting fractures. The fracture propagation was a discontinuous, dynamic

process. Furthermore, in-situ stress plays a key role in fracture propagation, causing the fractures to extend in

a direction perpendicular to the minimum principal stress. To a certain extent, the different mechanical

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