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Effects of twisted tape structures on thermo-hydraulic performances of nanofluids in a triangular tube



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ABSTRACT

An experiment set for flow and heat transfer characteristics of nanofluids is established and the reliability of this experiment set is verified. Thermo-hydraulic performances of nanofluids flowing through a triangular tube with different structure twisted tapes are experimentally studied. The effects of nanoparticle mass fractions ($\omega = 0.1 \text{ wt\%}$, 0.3 wt% and 0.5 wt%), Reynolds numbers (Re = 400-9000), different structure twisted tapes (P = 25 mm, 40 mm, 55 mm, 65 mm, 75 mm) on the Nusselt number and resistance coefficient enhancement ratios are experimentally investigated. It is found that the triangular tube with twisted tape can improve the Nusselt number by 52.5% and 34.7% at best in laminar and turbulent flow respectively compared with the corresponding smooth tube with the same fluid. The comprehensive performances of nanofluids in the triangular tube with twisted tape are also analyzed based on a comprehensive evaluation index. It is found that large nanoparticle mass fraction and small length of each twisted tape unit are more sensitive to the high comprehensive performance index. In addition, comprehensive performances between the triangular tube with twisted tape and the corrugated tube are compared. It is found that the triangular tube with twisted tape and the corrugated tube in laminar flow.

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1. Introduction

Water and smooth tube are widely applied in most heat exchanger systems. However, these heat exchanger systems cannot meet the high intensity heat transfer in some cases. In order to improve the heat transfer of heat exchanger systems, nanofluids and enhanced tubes are used instead of water and smooth tube.

Because of the high thermal conductivity and the drastic Brownian motion of nanoparticles [1], nanofluids have an excellent heat transfer characteristic compared with water. Nanofluids are applied in many fields including solar thermal conversion [2–5], heat dissipation of electronic components [6,7,8], boiling heat transfer [9,10], natural convection heat transfer [11,12], thermal dispersion [13], heat flux boundary condition [14], and radiation [15]. Hence, nanofluids, as an excellent kind of heat transfer medium, are applicable for heat exchanger systems [16].

Enhanced tubes can effectively reduce the laminar boundary layer and then improve the heat transfer, so they are investigated by many researchers. Such as corrugated tubes and dimpled tubes [17], outward convex asymmetrical corrugated tube [18], internally ribbed tube [19], and helically corrugated tube [20]. Enhanced tubes are also applicable for heat exchanger systems.

In view of these merits of nanofluids and enhanced tubes, flow and heat transfer characteristics of enhanced tubes filled with nanofluids are studied by many researchers. Qi et al. applied experimental and numerical simulation methods to study the heat transfer characteristics of TiO₂-water nanofluids in enhanced tubes respectively, such as horizontal elliptical tube [21], corrugated tube [22], and the influences of nanoparticle concentration and Reynolds number on the flow and heat transfer characteristics are discussed. It was found that nanofluids in these enhanced tubes can effectively enhance the heat transfer at the cost of little increase in pressure drop. Huminic et al. [23] investigated the heat transfer performances of two kinds of hybrid nanofluids in a flattened tube by numerical simulation. It was found that these two kinds of hybrid nanofluids can improve the heat transfer.

Many heat transfer enhancement technologies are adopted by researchers. Some researchers investigated the effect of magnetic field on the flow and heat transfer characteristics of nanofluids in tubes. Naphon et al. [24] investigated the influence of magnetic field on the flow and heat transfer of nanofluids in a micro-fins tube. It was found that the magnetic field can improve the heat

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Nomenclature

Ac	cross-sectional area. m ²	Two	average temperature of outside wall. K
Cn	specific heat of nanofluids. $I \cdot kg^{-1} \cdot K^{-1}$	Twi	average temperature of inside wall. K
Cohf	specific heat of base fluid. $I \cdot kg^{-1} \cdot K^{-1}$	$T_{\rm in}$	inlet temperatures. K
Cnn	specific heat of nanoparticle, $J kg^{-1} K^{-1}$	Tout	outlet temperatures, K
d	hydraulic diameter, m	$T_{\rm f}$	average temperature of nanofluids, K
Ď	height of twisted tape, m	u	velocity of nanofluids, $m \cdot s^{-1}$
f	frictional resistance coefficient of nanofluids	U	voltage, V
fc	equivalent smooth tube friction factor		
ĥ	convective heat transfer coefficient, $W \cdot m^{-2} \cdot K^{-1}$	Greek s	vmhols
Ι	electric current, A	0	density of nanofluids $kg \cdot m^{-3}$
1	length of tube, m	P Obf	density of base fluid, kg m ^{-3}
L	length of whole twisted tape, m	ρ _D	density of nanoparticle, $kg \cdot m^{-3}$
Nu	Nusselt number of nanofluids	r p ()	nanoparticle volume fraction.%
Nuc	equivalent smooth tube Nusselt number of nanofluids	ω^{τ}	nanoparticle mass fraction.%
$\Delta p / \Delta l$	pressure drop per unit length, $Pa \cdot m^{-1}$	δ	thickness of twisted tape. m
Ρ'	wetted perimeter, m	δ_{tube}	thickness of triangular tube, m
Р	length of each twisted tape unit, m	λ	thermal conductivity of copper, $W \cdot m^{-1} \cdot K^{-1}$
р	pressure drop, Pa	λ_{f}	thermal conductivity of nanofluids, $W \cdot m^{-1} \cdot K^{-1}$
$q_{\rm m}$	mass flow rate, $kg \cdot s^{-1}$	$\mu_{\rm f}$	dynamic viscosity of nanofluids, Pas
Q_0	heating power, W	R3	comprehensive performance index
$Q_{\rm f}$	effective heating power, W		
$Q_{\rm loss}$	heat loss, W	Subscripts	
$q_{\rm m}$	mass flow rate, kg·s ⁻¹	hf	base fluid
Re	Reynolds number	f	nanofluids
Rec	equivalent smooth tube Reynolds number	n	nanoparticle
r _i	inner radius, m	P W	wall
ro	outer radius, m	••	

transfer performance by 6.23% compared with those without magnetic field in the micro-fins tube. Naphon et al. [25] analyzed the heat transfer and pressure drop of a spirally coiled tube filled with nanofluids using artificial neural network. It was found that the numerical simulation results are consistent with the experimental results. Naphon et al. [26,27] reported the effects of magnetic field and pulsating flow on the convective heat transfer and pressure drop of TiO₂-water nanofluids in the spirally coiled tubes. It was found that magnetic field and pulsating frequency have a great positive influence on the heat transfer enhancement.

Also, some researchers investigated the influence of insert on the flow and heat transfer performances of tubes filled with nanofluids. Sun et al. [28] studied the flow and heat transfer performances of Cu, Al, Al₂O₃, Fe₂O₃, multiwalled carbon, and graphite nanofluids in external thread tubes with twisted belt by experiment. It was obtained that Cu nanofluids show much excellent heat transfer performance than other nanofluids. Kumar et al. [29] investigated the heat transfer characteristic of a double pipe heat exchanger filled with Fe₃O₄-water nanofluids, and discussed the effects of longitudinal strip inserts on heat transfer. It was found that longitudinal strip insert, particle concentration and Reynolds number are all advantageous to heat transfer enhancement. Sundar et al. [30] reported the effects of different wire coil inserts on the flow and heat transfer performances of Fe₃O₄-water nanofluids in a plain tube. It was found that nanofluids in the tube with the smallest ratios (p/d = 1) wire coil insert show the highest heat transfer performance. Also, Sundar et al. [31] reported the flow and heat transfer performances of a tube filled with nanodiamond-nickel hybrid nanofluids, and analyzed the effects of longitudinal strip inserts on heat transfer. It was found that hybrid nanofluids can improve the heat transfer by 93.3% compared with water in the tube with longitudinal strip insert. Goudarzi et al. [32] reported the heat transfer enhancement of Al₂O₃-EG nanofluids in a car radiator with wire coil insert by experiment. It was obtained that the wire coil insert enhances the heat transfer by 9%, and the combination of nanofluids and wire coil insert can enhance the heat transfer by 5% compared with the combination of water and wire coil insert.

In review of above studies, researchers make a large contribution to the heat transfer enhancement technologies, especially adding insert into the smooth tube. Although the smooth tube with different kinds of inserts is investigated, the studies on the enhanced tube with different structure inserts, especially the triangular tube, are few. The main innovations of this paper are as follows: (1) Unlike the smooth tube with insert in other published references, triangular tube instead of smooth tube with different kinds of inserts in this paper is investigated; (2) Unlike the comprehensive evaluation without distinguishing different working conditions in other published references, a novel comprehensive evaluation index is applied to analyze the thermo-hydraulic performances in details under the same pressure drop (equal pumping power), which is helpful for us to analyze and evaluate a new heat exchanger in the future.

2. Method

2.1. Experimental system

 TiO_2 -water nanofluids with three various mass fractions (0.1 wt%, 0.3 wt%, 0.5 wt%) are used as the heat transfer mediums. The preparation process, stability analysis and physical property parameters of TiO₂-water nanofluids have been studied in our previous paper [22].

The schematic diagram of the experimental system is shown in Fig. 1. For the heat transfer characteristics, ten T-type thermocouples and two armored thermocouples are applied to measure the surface temperature and the inlet and outlet temperatures of

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