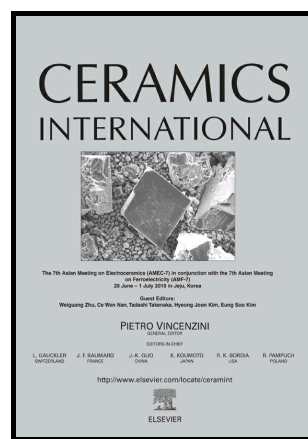


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Preparation of Si₃N₄ porous ceramics *via* foam-gelcasting and microwave-nitridation method

Lei Han¹, Faliang Li¹, Liang Huang¹, Haijun Zhang^{1*}, Yuantao Pei¹, Longhao Dong¹, Jialian Zhang¹,

Shaowei Zhang^{2*}

¹*The State Key Laboratory of Refractories and Metallurgy, Wuhan University of Science and Technology, Wuhan 430081, China*

²*College of Engineering, Mathematics and Physical Sciences, University of Exeter, Exeter EX4 4QF, UK*

Abstract

Si₃N₄ porous ceramics with improved mechanical strength were fabricated for the first time by a combined foam-gelcasting and microwave-nitridation method at 1273-1373 K. The Si₃N₄ porous samples prepared at 1373 K/20 min with the porosity of 68.9% had respectively flexural and compressive strength as high as 8.1 and 20.8 MPa, which values were comparable or even superior to those of Si₃N₄ porous ceramics prepared previously by the conventional heating technique at a much higher temperature of 1773-1973 K, indicating that present preparation strategy is feasible to prepare high quality Si₃N₄ porous ceramic at a much milder condition. Moreover, the thermal conductivity of as-prepared Si₃N₄ porous ceramics at 1073 K was as low as 1.697 W/(m·K), suggesting it could be a potentially good heat insulating material for aluminum electrolyte cells.

Key words: Si₃N₄; Porous ceramics; Foam-gelcasting; Microwave; Nitridation

*Corresponding authors: Prof. Dr. Haijun Zhang, E-mail: zhanghaijun@wust.edu.cn;

Prof. Dr. Shaowei Zhang, E-mail: s.zhang@exeter.ac.uk

1 Introduction

Si₃N₄ porous ceramics have attracted considerable interest owing to its outstanding performance, such as low thermal expansion, high specific surface, high mechanical strength and fracture toughness,

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