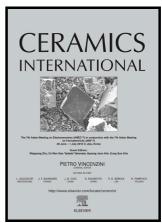
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www.elsevier.com/locate/ceri

PII: S0272-8842(18)31703-6

DOI: https://doi.org/10.1016/j.ceramint.2018.06.258

Reference: CERI18702

To appear in: Ceramics International

Received date: 4 June 2018 Revised date: 27 June 2018 Accepted date: 29 June 2018

Cite this article as: Shuangjian Li, Xiaoqin Zhao, Yulong An, Duanduan Liu, Huidi Zhou and Jianmin Chen, YSZ/MoS₂ Self-Lubricating Coating Fabricated by Thermal Spraying and Hydrothermal Reaction, *Ceramics International*, https://doi.org/10.1016/j.ceramint.2018.06.258

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ACCEPTED MANUSCRIPT

YSZ/MoS₂ Self-Lubricating Coating Fabricated by Thermal

Spraying and Hydrothermal Reaction

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Abstract

Thermal sprayed ceramic coatings have extensively been used in components to protect them against friction and wear. However, the poor lubricating ability severely limits their application. Herein, yttria-stabilized zirconia (YSZ)/MoS $_2$ composite coatings were successfully fabricated on steel substrate with the combination of thermal spraying technology and hydrothermal reaction. Results show that the synthetic MoS $_2$ powders are composed of numbers of ultra-thin sheets (about 7 \sim 8 nm), and the sheet has obvious lamellar structure. After vacuum impregnation and hydrothermal reaction, numbers of MoS $_2$ powders, look like flowers, generate inside the plasma sprayed YSZ coating. Moreover, the growing point of the MoS $_2$ flower is the intrinsic micro-pores of YSZ coating. The friction and wear tests under high vacuum environment indicate that the composite coating has an extremely long lifetime (> 100,000 cycles) and possesses a low friction coefficient less than 0.1,

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