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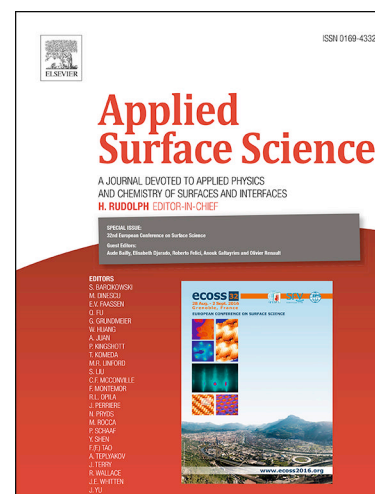
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**Graphene oxide/waterborne polyurethane composites for fine
pattern fabrication and ultrastrong ultraviolet protection
cotton fabric via screen printing**

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Abstract: This work reported the preparation and application of graphene oxide (GO)/waterborne polyurethane (WPU) composite paste. The rheological properties of GO/WPU composite paste which were strongly affecting the printing pattern definition of printed patterns were analyzed. The influences of reduced GO (RGO)/WPU composite paste printed fabrics with various GO contents on UV protection factor (UPF) values and UV transmittance were investigated. The color performance and fastness of RGO/WPU composite paste printed fabrics were evaluated. GO/WPU composite paste showed as shear thinning behavior or pseudo-plastic characterization. GO/WPU 0.9% composite paste possessed the lowest printing viscosity index (PVI) and excellent printing definition. In terms of UV protection, RGO/WPU composite paste printed fabrics with low GO loading still exhibited great UV protection ability, and super higher UPF value (757) was obtained at RGO/WPU 1.2% composite paste printed fabric. The K/S values of RGO/WPU composite paste printed fabrics were gradually increased with the increase of

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