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## **ACCEPTED MANUSCRIPT**

# Synthesis of free-standing anatase TiO<sub>2</sub> membrane by using two-step anodization

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**Abstract.** Free-standing titanium dioxide (TiO<sub>2</sub>) membranes with highly ordered, vertically aligned nanotube arrays were fabricated by using two step anodization of pure titanium (Ti) foil in fluorine containing ethylene glycol. TiO<sub>2</sub> nanotubes were prepared under anodizing voltage of 50 V on Ti foil, followed by a thermal annealing at temperature of 200 °C for 10min, and 450 °C for 2h, respectively. Subsequently, anodization was carried out at high voltage of 70V which directly induced detachment of the nanotube membranes from Ti substrate. The film with high-quality surface and open-ended tubes could be obtained, which was easily peeled off and transferred onto other substrates. Free-standing TiO<sub>2</sub> membranes were characterized by field emission scanning electron microcopy (FE-SEM), X-ray diffraction (XRD), UV-vis spectroscopy, and X-ray photoelectron spectroscopy (XPS). As a result, we found that the diameter increased while tube length decreased with increasing concentration of DI water. Additionally, the thickness of film increased with increasing anodization time.

#### 1. Introduction

Recently, TiO<sub>2</sub> nanotubes (NTs) are considered as prominent material due to their large surface area to volume ratio, long term stability, non-toxicity, low cost, and broad functionality. TiO<sub>2</sub> NT arrays have been extensively studied for their applications in sensors for hydrogen and oxygen gasses, humidity, solar cells, photocatalytic degradation, water photoelectrolysis, and so on [1-5]. However, a film of TiO<sub>2</sub> nanotube arrays on Ti foil substrate is opaque, thereby limiting the amount of light entering the surface of TiO<sub>2</sub>. As a result, there is a decrease in photocatalytic activity. In addition, the presence of TiO<sub>2</sub> film on substrate becomes a barrier to the light response. In this paper, we report the synthesis of free-standing TiO<sub>2</sub> membranes that stand alone without the presence of a Ti substrate. The advantages of free-standing TiO2 membranes are the decreasing of the barrier layer on the bottom of the tubes which enable electrons to transfer directly to the surface of TiO<sub>2</sub>, and high stability to mechanical vibrations and easy to used or integrate with other substrates [6-20]. Thereby, several procedures have been proposed for the synthesis of free-standing TiO<sub>2</sub> membranes including ultrasonic splitting, chemically assisted delamination, solvent evaporation, and variation in applied voltages [10-20]. However, applications of free-standing TiO<sub>2</sub> in devices greatly depend on their crystallinity. In order to obtain crystallized TiO2 arrays, the freestanding membranes will be annealed at high temperature. Normally, membranes curl and collapse into small pieces during the high temperature process. In this work, large scale, highly ordered nanotube array, non-curling, without any cracks or collapses of free-standing TiO<sub>2</sub> membranes were obtained by using two-step anodization. The free-standing TiO<sub>2</sub> nanotubes were considerably flexible which allowing for a variety of applications, and they could be attached onto foreign substrates.

#### 2. Experimental details

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