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Phototendering of wool sensitized by naturally occurring polyphenolic dyes

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Abstract

A number of naturally occurring polyphenolics have been used since antiquity to dye wool. These colourants, originally extracted from plants and insects, can be fixed to wool fibres by a metal ion mordant with the free carboxylic acid and sulphydryl groups present in wool protein providing the necessary metal ion binding sites.

Wool undergoes a variety of chemical reactions induced by exposure to UV radiation which eventually manifest themselves as changes in the tensile strength and elasticity of the fibre (phototendering). It is expected that UV-absorbing dyes applied to wool fibres provide some photoprotection to the fibres by partially screening them from this damaging radiation. However, it was found that when mordanted by some metal ions, the natural polyphenolic dyes madder, alizarin and weld which contains the flavonoid, luteolin, exacerbate phototendering compared with undyed wool or fibres which had been treated with the mordant metal ions alone. Several metal ions used as mordants since antiquity such as ferric, cupric, stannic and aluminium have different effects on the rates of this phototendering of dyed wool fabric.

Keywords: Dye; Polyphenolic; Wool; Metal ion; Mordant; Phototendering

1. Introduction

Polyphenolic dyes such as the hydroxylated anthraquinones and flavonoids represent a large group of chromophores that bind to cationic groups associated with textile fibres. The binding sites for these dyes are frequently metal ions which are complexed to anionic groups present on the fibre surface. Many dyes of the presynthetic era were polyphenolics extracted from plants and insects. For example, madder, which is a mixture of hydroxylated anthraquinones extracted from the root of the plant, *Rubia tinctorum*, was one of the first "mordant" dyes to be used in the Mediterranean region. As early as c. 1760 B.C., a Babylonian tablet records that wool was dyed with madder and alum [1] and Egyptian textiles of the 21st Dynasty (c. 1000 B.C.) have been reported to be similarly dyed [2]. A chemically related dyestuff extracted from *Dactylopius coccus*, cochineal, mordanted with tin was used until as recently as 50 years ago to produce the bright scarlet colour of British Army dress tunics [3].

A range of colours can be realized from a single compound by using different metal ions as mordants that form change-transfer complexes with strong, bathochromically shifted absorption bands [4–6]. The spectral positions of these bands are determined by the differences in the redox potentials of the metal ion and the complexed polyphenolic [7].

Wool is an excellent textile substrate for polyphenolic dyes because these proteinaceous fibres readily bind mordant metal ions, principally through amino acid bearing side carboxylate groups, i.e. aspartic and glutamic acid residues or the sulphydryl groups of cysteine residues [8].

Undyed wool is subject to a number of types of degradation such as changes in tensile strength, loss of elasticity and yellowing upon exposure to sunlight [9–11]. These changes result from photochemical reactions initiated by the absorption of ultraviolet radiation by aromatic amino acid residues,

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their oxidation products and the disulphide groups of cystine residues in the proteinaceous fibre [9–11]. Dyes, as well as fulfilling their intended function of decoration, also absorb and thereby screen some of the damaging UV radiation. However, previous investigations of the photolysis of wool dyed under acid conditions, $\mathrm{pH} < 3$, with synthetic alizarin sulphonate (alizarin is the principal chromophore in madder) showed that this hydroxylated anthraquinone participates in a number of UV and visible induced reactions with the fibre substrate. This is inferred from the increases in the tensile strength of alizarin, acid-dyed wool resulting from irradiation with simulated solar radiation compared with undyed wool [12]. There have also been reports that the presence of metal ions bound to undyed wool can sensitize the UV-induced production of free radicals and photoyellowing of the fibre [13,14]. The metal ions used as mordants in this work, when applied to wool fibres at $\mathrm{pH} \geq 4$, exist as hydroxides and/or oxides formed by hydrolysis in aqueous conditions [15]. However, when wool treated with these metal ions is subsequently dyed with a polyphenolic molecule, the hydroxyl groups are progressively displaced by phenolate ligands [16].

The purpose of this work was to elucidate the combined effect of natural polyphenolic dyes fixed to the wool by dye-metal ion mordant complexes on the phototendering of wool. The particular dyes chosen for study are representatives of each of the two types of naturally-occurring polyphenolic compounds used as dyes; viz. madder which is principally the anthraquinone, alizarin, and weld which contains the flavonoid, luteolin.

2. Experimental

2.1. Materials

The samples of wool were a plain woven fabric with a mean fibre diameter of 20 μm, weighing 154 $\mathrm{g/m^2}$, provided by the Wool Research Organisation of New Zealand. The weave was open, to allow reasonably uniform exposure to light when the fabric was irradiated from both sides.

The madder, *Rubia tinctorum*, and weld, *Reseda luteola* L., dyes were extracted from 3% dried weight of plant material in water at 90 °C for 2 h, after which the solution was filtered, and applied immediately to the fabric in the way described below. Ferric chloride, stannic chloride, copper chloride, aluminium sulphate and alizarin sulphonate were supplied by BDH. All reagents were used without further purification.

2.2. Methods

Irradiation of 10 cm × 10 cm samples of the standard wool fabric was carried out in a reflecting, aluminium chamber containing two banks of fluorescent tubes (Truelite 40W, 48 in) that closely approximate the solar spectrum without producing excessive heat. Each bank of lamps consisted of four parallel fluorescent tubes mounted 1 cm apart and the banks were positioned on opposite sides of the fabric sample at a distance of 7 cm. Immediately behind the banks of lamps were aluminium reflectors open at the top and bottom to allow convective cooling of the samples. The radiation intensity was uniform across the samples with a UV intensity of 182 $\mu\mathrm{W\,cm^{-2}}$ integrated from 290 nm to 400 nm and with a visible intensity of 1265 $\mu\mathrm{W\,cm^{-2}}$ integrated from 400 nm to 600 nm. The radiation had a spectral distribution which approximated that of solar radiation at the earth's surface. The temperature within the radiation chamber was 5 °C above ambient.

Irradiations were carried out for up to 2500 h with subsamples removed periodically and stored in the dark until tensile strength measurements were performed. The extent of phototendering was determined by measurement of the breaking strength using an Instron model 1122 tensile tester. Tests were carried out on fabric strips which were 10 cm in length by 12 threads wide and that had been conditioned overnight at 20 °C and 65% RH. Prior to irradiation the strips of fabric had a breaking load of 51 ± 2 N.

Wool pre-treatment involved immersion of the fabric for 10 min in warm water plus detergent, followed by thorough rinsing. The wool was then agitated gently with $0.1\,\mathrm{mol\,l^{-1}}$ hydrochloric acid for 5 min, followed by rinsing with deionised water until the washings were no longer acidic. Treatments with metal cations were carried out by immersing the wool samples in solutions of 5% ferric, cupric or stannic chlorides or aluminium sulphate adjusted to pH 4 with acetic acid for 30 min at 90 °C with gentle agitation. The samples were then thoroughly washed in cold water.

Dye treatments were carried out by placing the wool sample in the dye solution and boiling for 30 min, or until the sample did not absorb further dye. The dyed sample was removed from the dye bath, rinsed thoroughly with running water and was then air dried at ambient temperature.

3. Results

The effects on tensile strength of up to several thousand hours of irradiation with simulated solar radiation on undyed wool that has been treated with the metal ions ferric, aluminium or cupric ions at pH 4 relative to untreated wool are shown in Fig. 1. Wool that had been mordanted with metal ions and dyed with madder, weld (luteolin) or alizarin sulphonate exhibited substantial differences in the kinetics of light-induced changes in the tensile strength of wool fabric as shown in Figs. 2–4. When mordanted with ferric or stannic ions, dyed wool exhibited monotonic decreases in tensile strength and extensibility over periods of up to 2500 h of photolysis. When subjected to extended periods of photolysis, dyed wool that had been mordanted using cupric ions produced small increases or no change in the tensile strength. However, there were substantial losses of extensibility. Irra-