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# Experiments for liquid phase mass transfer rate in annular regime for a small vertical tube

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#### **Abstract**

The double film extraction technique was used to measure the deposition rate and the entrainment rate of droplets for vertical upward annular two-phase flow in a small diameter tube. The test section was a round tube of 5 mm in inside diameter, air and water were used as test fluids and the system pressure was varied within 0.14–0.76 MPa. It was shown in the present experimental conditions that the deposition rate was primarily influenced by the droplet concentration in the gas core and that the entrainment rate was correlated well with the dimensionless number denoting the ratio of interfacial shear force to surface tension force acting on the surface of liquid film. These results were consistent with available empirical correlations that were developed using the experimental data for larger diameter tubes.

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Keywords: Annular flow; Mass transfer rate; Deposition; Entrainment; Small tube; Experiment

#### 1. Introduction

Annular flow is a particularly important flow pattern in gas—liquid two-phase flow since it occurs in a wide range of vapor quality. In this flow pattern, the liquid phase moves partly as a liquid film on the tube wall and partly as droplets in the vapor core. There exists mass transfer between the liquid film and droplets because of the deposition of droplets and the atomization of liquid film. It is known that, to a good approximation, the occurrence of critical heat flux condition in annular regime corresponds to the disappearance of liquid film [1]. Using this knowledge, the film flow analysis

that is one of the most successful methods to predict the onset of critical heat flux condition in annular regime was developed [2]. The basic equation used in the film flow analysis is given by

$$\frac{\mathrm{d}G_{\mathrm{f}}}{\mathrm{d}z} = \frac{4}{D}(m_{\mathrm{d}} - m_{\mathrm{e}} - m_{\mathrm{v}}) \tag{1}$$

where z is the distance along the flow channel,  $G_f$  is the mass flux of liquid film, D is the tube diameter;  $m_d$ ,  $m_e$  and  $m_v$  are the deposition rate, entrainment rate and vaporization rate per unit area of the tube wall, respectively. If Eq. (1) is integrated from the starting point of annular flow to the exit of heated channel,  $G_f$  is given as a function of z. The heat flux that is applied when the local film flowrate becomes sufficiently small is considered as the critical heat flux. It is recognized from Eq. (1) that the valid constitutive relations for  $m_d$  and  $m_e$  are indispensable in the prediction of critical heat flux with this method.

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Nomenclature			
C	droplet concentration in gas core (kg/m³)	Greek symbols	
D	tube diameter (m)	$\delta$	film thickness (m)
E	entrainment fraction	$\mu$	viscosity (Pas)
F	correction function for $z^*$	$\pi_{\mathrm{e}}$	ratio of interfacial shear force to surfac
f	friction factor		tension force
G	mass flux (kg/m <sup>2</sup> s)	ho	density (kg/m <sup>3</sup> )
g	gravitational acceleration (m/s <sup>2</sup> )	$\sigma$	surface tension (N/m)
J	volumetric flux (m/s)		
$J^*$	dimensionless volumetric flux	Subscripts	
$k_{\rm d}$	deposition mass transfer coefficient (m/s)	1	first film extraction unit
$k_{ m d0}$	$k_{\rm d}$ when $z_{\rm d}$ approaches zero (m/s)	2	second film extraction unit
$k_{\rm e}$	proportionality factor for $m_e$ (m/s)	c	critical
$n_{\rm d}$	deposition rate (kg/m <sup>2</sup> s)	d	droplet
$m_{\rm e}$	entrainment rate (kg/m <sup>2</sup> s)	eq	equilibrium
$m_{\rm v}$	vaporization rate (kg/m <sup>2</sup> s)	f	liquid film
P	pressure (Pa)	g	gas phase
Pr	Prandtl number	g i	interfacial
Re	Reynolds number	k	g or l
We	Weber number	1	liquid phase
Z	distance along the channel (m)	W	wall
$z_{\rm d}$	deposition length (m)		
Z <b>*</b>	dimensionless deposition length		

A number of experimental measurements for  $m_{\rm d}$  have been reported in literature [3–8]. Several techniques including the film removal and redeposition (double film extraction) method [3–5], the thermal (heat balance) method [6] and the tracer mixing method [7,8] were adopted in the measurements. The principles of these measurement techniques are described by Hewitt [9]. Bennett et al. [10] showed that  $m_{\rm d}$  can also be deduced from the critical heat flux data for the tube with axially non-uniform heating [10–16] if the position for the occurrence of burnout can be specified. The important characteristics of these experiments for  $m_{\rm d}$  are presented in Tables 1 and 2.

In adiabatic experiments, annular flow reaches quasi-equilibrium state sufficiently downstream from the gas-liquid mixing section. In the equilibrium state, the flowrates of liquid film and droplets are almost constant along the channel since  $m_{\rm d}$  is balanced with  $m_{\rm e}$ . Hence, the experimental data for  $m_{\rm d}$  measured in the quasi-equilibrium state is expected the good approximation for  $m_{\rm e}$  [5]. It is also possible to deduce  $m_{\rm e}$  from the experimental data of equilibrium entrainment fraction  $E_{\rm eq}$  [17]. In order to express  $m_{\rm d}$  with simple equations, it is generally assumed that  $m_{\rm d}$  is proportional to the droplet concentration in the gas core C through a deposition mass transfer coefficient  $k_{\rm d}$ 

$$m_{\rm d} = k_{\rm d}C \tag{2}$$

Postulating that the liquid film is thin and the relative velocity between the gas phase and droplets is small, the following relation for equilibrium annular flow is obtained from Eq. (2):

$$m_{\rm e} \cong m_{\rm d} = k_{\rm d}C \cong k_{\rm d} \frac{\rho_{\rm g} E_{\rm eq} G_{\rm l}}{G_{\rm g}}$$
 (3)

where  $\rho_{\rm g}$  is the gas density;  $G_{\rm g}$  and  $G_{\rm l}$  are the mass fluxes of gas and liquid phases, respectively. Eq. (3) implies that  $m_{\rm e}$  is calculated from  $E_{\rm eq}$  if a reliable correlation for  $k_{\rm d}$  is available. The experiments for  $E_{\rm eq}$  available in literature are summarized in Table 3 [3,8,18–27].

Tables 1–3 indicate that the measurements for  $m_d$  and  $m_e$  were conducted in the varied conditions of test fluids, system pressure and tube size. In particular, the inside diameters of the test section tubes used in these experiments were within 9.5–57.2 mm. In some future nuclear power plants, however, the reduction of hydraulic diameter in the reactor core is planned in order to achieve higher breeding ratio of fissile materials [28–30]. Though there exist several mechanistic models to predict the deposition rate in annular flow [31–34],  $m_d$  and  $m_e$  are usually estimated from the empirically derived correlations in the film flow analysis since the deposition and entrainment of droplets are extremely complex processes. The validity of the correlations for  $m_d$  and  $m_e$  in smaller tubes should hence be investigated

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