

Extension of soil thermal conductivity models to frozen meats with low and high fat content

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Abstract

Thermal conductivity models of frozen soils were analyzed and compared with similar models developed for frozen foods. In total, eight thermal conductivity models and 54 model versions were tested against experimental data of 13 meat products in the temperature range from 0 to -40 °C. The model by deVries, with water + ice (*wi*) as the continuous phase, showed overall the best predictions. The use of *wi* leads generally to improved predictions in comparison to *ice*; *water* as the continuous phase is beneficial only to deVries model, mostly from -1 to -20 °C; *fat* is advantageous only to meats with high fat content. The results of this work suggest that the more sophisticated way of estimating the thermal conductivity for a disperse phase in the deVries model might be more appropriate than the use of basic multi-phase models (geometric mean, parallel, and series). Overall, relatively small differences in predictions were observed between the best model versions by *deVries*, *Levy*, *Mascheroni*, *Maxwell* or *Gori* as applied to frozen meats with low content of fat. These differences could also be generated by uncertainty in meat composition, temperature dependence of thermal conductivity of ice, measurement errors, and limitation of predictive models.

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Keywords: Frozen food; Modelling; Thermal conductivity; Experiment; Comparison; Soil

Modèles de la conductivité thermique du sol appliqués aux viandes surgelées à faible et à forte teneur en matière grasse

Mots clés : Produit congelé ; Modélisation ; Conductivité thermique ; Expérimentation ; Comparaison ; Sol

1. Introduction

Soils and foods are both heterogeneous porous media and share some similar features as well as a number of differences. Soils are mixtures of inorganic loose particles of

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Nomenclature

a, b, c	axes of ellipsoidal food components	wi_{\parallel}	water + ice = continuous phase; λ evaluated by \parallel model (Eq. (1))
a_0, a_1, a_2	constants in Eqs. (20) and (21)	wi_{Σ}	water + ice = continuous phase; λ evaluated by Σ (Eq. (2))
F	alternative function for θ_d used in Levy's model		
f	fat as continuous phase	<i>Greek</i>	
$f-d_{GMM}$	fat as continuous phase; λ of dispersed phase (d) evaluated by GMM (Eq. (3a))	β	variable in Eqs. (13) and (14)
$f-d_{\parallel}$	fat as continuous phase; λ of dispersed phase (d) evaluated by \parallel (Eq. (1))	θ	volume fraction
$f-d_{\Sigma}$	fat as continuous phase; λ of dispersed phase (d) evaluated by Σ (Eq. (2))	λ	thermal conductivity (W/m °C)
fib_{GMM}	λ_{fiber} (models by Mascheroni)—evaluated by GMM (Eq. (3a))	ρ	density
fib_{\parallel}	λ_{fiber} (models by Mascheroni)—evaluated by \parallel (Eq. (1))	δ	λ_d/λ_{con}
fib_{Σ}	λ_{fiber} (models by Mascheroni)—evaluated by Σ (Eq. (2))	σ	variable in Eqs. (7) and (8)
g	shape factor	ξ	variable in Eqs. (15) and (16)
k	weighting factor	<i>Subscripts</i>	
i	ice as continuous phase	a	air
$i-d_{GMM}$	ice as continuous phase; λ of dispersed phase (d) evaluated by GMM (Eq. (3a))	ash	ash/mineral
$i-d_{\parallel}$	ice as continuous phase; λ of dispersed phase (d) evaluated by \parallel (Eq. (1))	b	bulk
$i-d_{\Sigma}$	ice as continuous phase; λ of dispersed phase (d) evaluated by Σ (Eq. (2))	bw	bound water
M	mass fraction	car	carbohydrate
N	the number of solid components	con	continuous phase
n	number of phases, data records, etc.	d	dispersed phase
p	ellipsoid shape value (equatorial diameter/-distance between ellipsoid poles)	exp	experimental
RMSE	root mean square error	f	initial freezing point
s_{GMM}	solids λ evaluated by GMM (Eq. (3a))	fat	fat
T	temperature (°C)	fib	meat-fibre
w	water as continuous phase	GMM	geometric mean model
wi	water + ice as continuous phase	ice	ice
wi_{GMM}	water + ice = continuous phase; λ evaluated by GMM (Eq. (3a))	j	food component number
		$prot$	proteins
		s	solids
		un	unfrozen water
		w	water
		wi	water + ice
		\parallel	heat flow \parallel to fibers of meat
		\perp	heat flow \perp to fibers of meat

various sizes and shapes, organic matter, water, and air. The total volume fraction of water and air is known as the soil porosity. Foods are heterogeneous capillary-porous colloidal materials composed of numerous solid constituents, such as carbohydrates, fats, proteins, vitamins and minerals, plus water; air voids can also be present. In the food literature, porosity generally refers to the air component only. Porosity of soils (relative volume of air plus water) typically varies from 30 to 60% while for foods moisture content generally varies from 15 to 90%. The water, containing dissolved substances, is a major component in both soils and foods and its transition from liquid into ice is the greatest factor influencing change in thermal properties with temperature (T). In soils, water exists in gravitational, capillary, and hygroscopic (bound) forms,

while foods contain only capillary and bound water. Foods are generally saturated with water, while soils experience great variation of water content, from dryness to a field capacity (volumetric water content at saturation minus the gravitational water). A large part of the water, in both soils and foods, freezes rapidly between 0 and -5 °C, therefore, very sparse thermal conductivity (λ) data is available in this T range. Excluding water, ice and air, the thermal conductivity of other food components are similar, while in soils the thermal conductivity of quartz is large compared with other mineralogical constituents. Soil composition is usually given by volumetric fractions, while for foods mass fraction is most commonly employed.

Analysis, design and simulation of food freezing and

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